CLAMPING TOOLS

PERFECTION IN ACTION

Extensive quality testing is done on every clamping tool design, ensuring that daily performance exceeds industry standards. This comprehensive range allows for varied utility.

THE COMPREHENSIVE RANGE OF PLIERS

Whatever the task is, there is a **STANLEY**® pliers to help. Manufactured from quality steel, the range of pliers are built for high performance in any situation.

The range of options include linesman, combination, diagonal cutter, long nose, bent nose, wire stripper, slip joint, groove joint, and locking pliers.





LINESMAN



LONG NOSE



SLIP JOINT





DIAGONAL CUTTER



WIRE STRIPPERS



CURVED JAW



ANSI American National Standards Institute

VDE PLIERS

STANLEY® is proud to be one of the market leaders in providing VDE solutions. Tested and proven, these tools either meet or exceed industry standards and can ensure safety when working with live equipment up to 1000VAC or 1500 VDC.

PIPE PLIERS

The pipe pliers by **STANLEY®** boast a solid cast iron body and jaw forged with chrome molybdenum steel. Tough materials are used to ensure that the entire range provides users with great performance and durability.



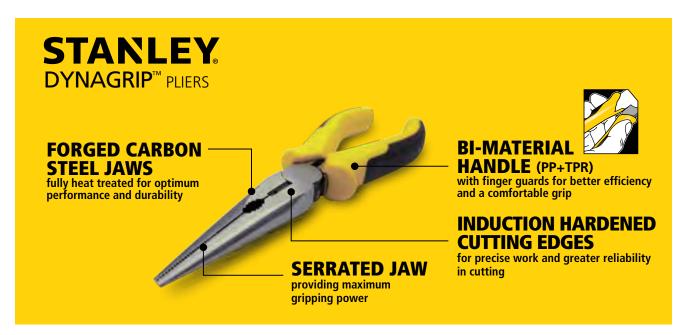
ADJUSTABLE WRENCH

Every wrench produced by **STANLEY®** exceeds ANSI standards. Adjustable jaw design allows tool to grip many fastener sizes. Knurl adjusting mechanism is available for quick and precise adjustments.

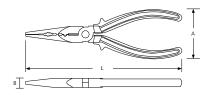


PLIERS RANGE OV	ERVIEV	V. N							
					SIZE				
ТҮРЕ	4"	5"	6"	7"	8"	9"	9-1/2"	10"	12"
Long Nose	•	•	•		•				
Linesman			•	•	•	•			
Diagonal Cutting		•	•	•	•				
Bent Nose		•	•		•				
End Nipper	•		•		•				
Slip Joint			•		•				
Groove Joint					•			•	•
Flat Nose	•		•						
Round Nose			•						
Neddle Nose		•							
Wire Stripper			•						
Combination			•						
High Leverage Cable Cutting							•		
Fence								•	
Circlip				•					

LOCKING PLIERS RANGE OVERVIEW								
	SIZE							
ТҮРЕ	6-1/2"	7"	8"	9"	9-1/2"	10"	11"	
Curved Jaw		•				•		
Straight Jaw		•				•		
Long Nose	•				•			
Welding				•				
Sheet Metal			•					
C Clamps							•	



DYNAGRIP™ LONG NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Induction hardened cutting edges for greater reliability in cutting
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYNAGRIP™ handle with finger guards for better efficiency and handling





Serrated wire-clamping and pipe gripped jaw surface with Cutter



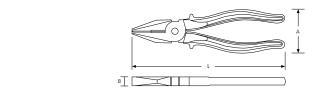
Serrated wire-clamping and wire stripping jaw surface with Cutter





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84031-8	6" Long Nose Pliers	58.3	14.7	174.8	6
STHT84900-8	6" Long Nose Pliers	50	10	160	12
STHT84053-8	6" Long Nose Pliers	50	10	160	12
STHT84032-8	8" Long Nose Pliers	49.6	11.2	201	6

DYNAGRIP™ LINESMAN PLIERS





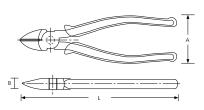
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Induction hardened cutting edges for greater reliability in cutting
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYNAGRIP™ handle with finger guards for better efficiency and handling





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84623-8	6" Linesman Pliers	44.8	12	164.6	6
STHT84035-8	7" Linesman Pliers	60	12.4	193	6
STHT84029-8	8" Linesman Pliers	60.5	19.5	219.9	6
STHT84609-8	9" Linesman Pliers	58	14.7	240	6

DYNAGRIP™ DIAGONAL CUTTING PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Induction hardened cutting edges for greater reliability in cutting
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYNAGRIP™ handle with finger guards for better efficiency and handling

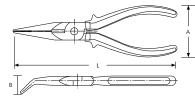






SKU#	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84027-8	6" Diagonal Cutting Pliers	61.3	16.5	163.1	6
STHT84028-8	7" Heavy Duty Diagonal Cutting Pliers	57	11.3	180	6
STHT84607-8	8" Heavy Duty Diagonal Cutting Pliers	60	11.7	205	6

DYNAGRIP™ BENT NOSE PLIERS





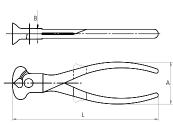
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Induction hardened cutting edges for greater reliability in cutting
- Bi-material soft grip handle provides excellent
- Ergonomically designed DYNAGRIP™ handle with finger guards for better efficiency and handling

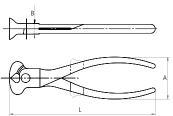




SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84071-8	6" Bent Nose Pliers	48	10	157.7	6
STHT84072-8	8" Bent Nose Pliers	11.5	51	200	6

DYNAGRIP™ END NIPPER PLIERS





- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Induction hardened cutting edges for greater reliability in cutting
- Bi-material soft grip handle provides excellent
- Ergonomically designed DYNAGRIP™ handle with finger guards for better efficiency and handling

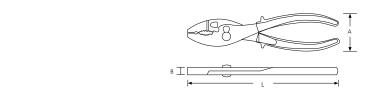






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84077-8	6" End Nipper Pliers	52	11.9	163	6
STHT84167-8	8" End Nipper Pliers	50	11	202	6

DYNAGRIP™ SLIP JOINT PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYANGRIP™ handle with finger guards for better efficiency and handling

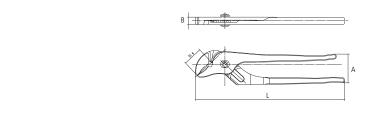






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84055-8	6" Slip Joint Pliers	46	10.5	156	6
STHT84026-8	8" Slip Joint Pliers	52	11	209	6

DYNAGRIP™ GROOVE JOINT PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYANGRIP™ handle with finger guards for better efficiency and handling

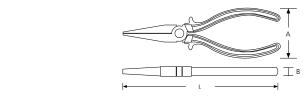






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84034-8	8" Groove Joint Pliers	45.5	10.3	198	6
STHT84024-8	10" Groove Joint Pliers	65.5	10.3	257.7	6
STHT84021-8	12" Groove Joint Pliers	64	12	308	6

DYNAGRIP™ FLAT NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYANGRIP™ handle with finger guards for better efficiency and handling

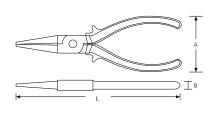






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84073-8	6" Flat Nose Pliers	56	10.2	165	6

DYNAGRIP™ ROUND NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYANGRIP™ handle with finger guards for better efficiency and handling

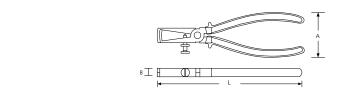






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84074-8	6" Round Nose Pliers	47.7	8.9	162	6

DYNAGRIP™ WIRE STRIPPER PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYANGRIP™ handle with finger guards for better efficiency and handling

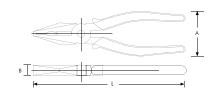






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84075-8	6" Wire Stripper Pliers	57	9	161.3	6

DYNAGRIP™ COMBINATION PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Induction hardened cutting edges for greater reliability in cutting
- Bi-material soft grip handle provides excellent comfort
- Ergonomically designed DYANGRIP[™] handle with finger guards for better efficiency and handling

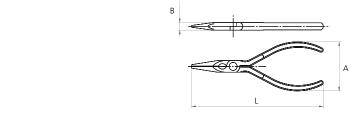






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT70487-8	7" Combination Pliers	50.4	12.8	188.5	12

BASIC LONG NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications

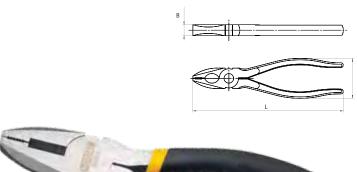






SKU#	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84119-8	4" Long Nose Pliers-Miniature	48.5	7.5	130	6
STHT84100-8	5" Long Nose Pliers	50.2	7.5	141	6
STHT84101-8	6" Long Nose Pliers	48.6	9.5	170	6
STHT84102-8	8" Long Nose Pliers	50	11.2	200	6

BASIC LINESMAN PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications

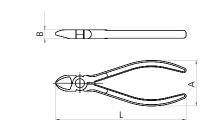






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84112-8	7" Linesman Pliers	50	12.5	188	6
STHT84113-8	8" Linesman Pliers	50	12.8	218	6
STHT84222-8	9" Heavy Duty Linesman Pliers	50	14.2	234	6

BASIC DIAGONAL CUTTING PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications

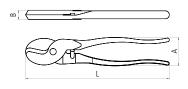






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84124-8	4" Diagonal Cutting Pliers-Miniature	48.5	7.5	109.5	6
STHT84104-8	5" Diagonal Cutting Pliers	50	8.8	143	6
STHT84105-8	6" Diagonal Cutting Pliers	50	10.5	154.5	6
STHT84108-8	7" Diagonal Cutting Pliers	50	11.5	180	6

BASIC HIGH LEVERAGE CABLE CUTTING PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications







SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84258-8	9-1/2" High Leverage Cable Cutting Pliers	46.5	14	235	6

BASIC BENT NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84126-8	5" Bent Nose Pliers-Miniature	48.5	7.5	125.5	6

BASIC END NIPPER PLIERS



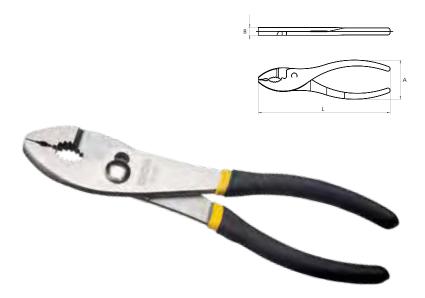
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84125-8	4" End Nipper Pliers-Miniature	48.5	7.5	103.5	6

BASIC SLIP JOINT PLIERS



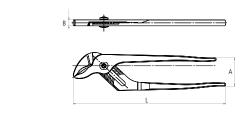
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84097-8	6" Slip Joint Pliers	50	9	168	6
STHT84098-8	8" Slip Soint Pliers	49	9.6	208.5	6

BASIC GROOVE JOINT PLIERS



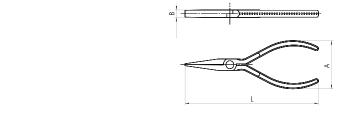
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications





SKU#	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84110-8	10" Groove Joint Pliers	48.2	10	258	6

BASIC FLAT NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications

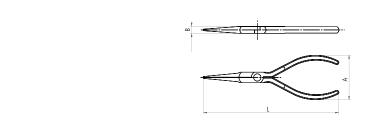






SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84122-8	4" Flat Nose Pliers-Miniature	48.5	7.5	134	6

BASIC NEEDLE NOSE PLIERS



- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications







SKU#	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84096-8	5" Needle Nose Pliers-Miniature	48.5	7.5	148	6

BASIC FENCE PLIERS



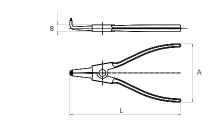
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84221-8	10" Fence Pliers	51	13.5	267	6

BASIC CIRCLIP PLIERS



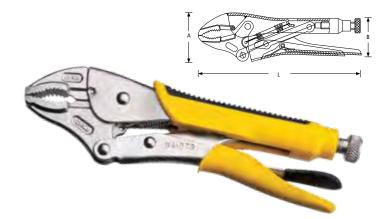
- Forged carbon steel jaws fully heat treated for optimum performance and durability
- Double dipped handle allows for a comfortable grip
- Drop-forged steel is strong and durable
- Meets ANSI specifications





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84271-8	7" Circlip Plier Straight Exterior Type	86	10	174	6
STHT84272-8	7" Circlip Plier Bent Exterior Type	86	10	163	12
STHT84273-8	7" Circlip Plier Straight Interior Type	49	9	179	6
STHT84274-8	7" Circlip Plier Bent Interior Type	49	9	169	12

DYNAGRIP™ CURVED JAW PRO LOCKING PLIERS



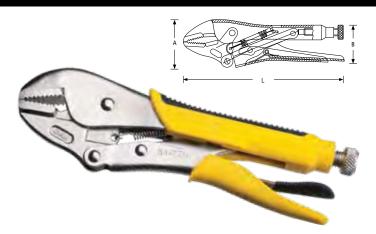
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84378-8	10" Curved Jaw Pro Locking Pliers	65	60	254	6

DYNAGRIP™ STRAIGHT JAW PRO LOCKING PLIERS



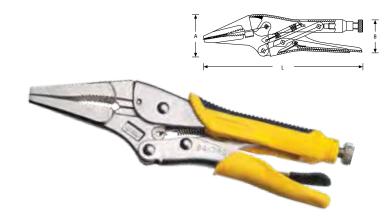
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84379-8	10" Straight Jaw Pro Locking Pliers	66	47	254	6

DYNAGRIP™ LONG NOSE PRO LOCKING PLIERS



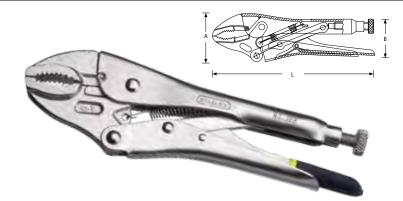
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU#	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84389-8	9-1/2" Long Nose Pro Locking Pliers	50.8	47.8	228	6

CURVED JAW LOCKING PLIERS



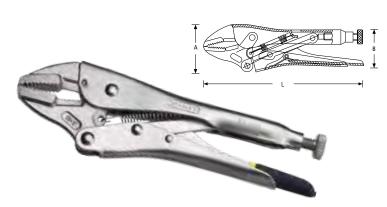
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84368-8	7" Curved Jaw Locking Pliers	56	56	175	6
STHT84369-8	10" Curved Jaw Locking Pliers	66	66	254	6

STRAIGHT JAW LOCKING PLIERS



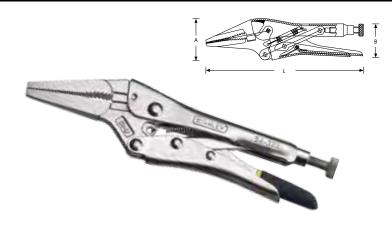
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84370-8	7" Straight Jaw Locking Pliers	55	55	175	4
STHT84371-8	10" Straight Jaw Locking Pliers	66	66	254	4

LONG NOSE LOCKING PLIERS



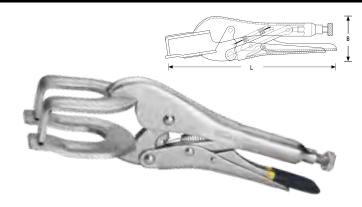
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84396-8	6-1/2" Long Nose Locking Pliers	45	37	165	6

WELDING LOCKING PLIERS



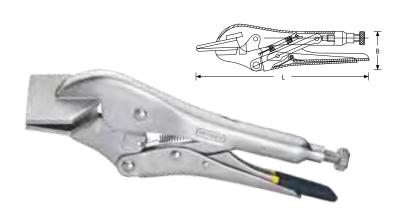
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	B (mm)	L (mm)	Box Qty
STHT84397-8	9" Welding Locking Pliers	37.8	228	4

SHEET METAL LOCKING PLIERS



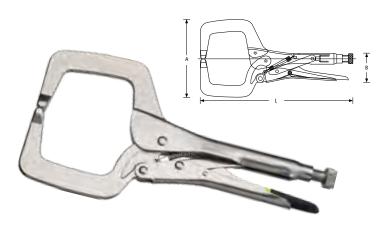
- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	B (mm)	L (mm)	Box Qty
STHT84398-8	8" Sheet Metal Locking Pliers	36.7	228	4

C CLAMPS LOCKING PLIERS



- Chrome plating is corrosion resistant
- Forged and machined jaws for maximum durability
- Screws adjust the jaws and the clamping pressure amount for precision
- Safety and ease when opening





SKU #	Description	A (mm)	B (mm)	L (mm)	Box Qty
STHT84399-8	11" C Clamps Locking Pliers	138	47.2	279	6

3 PCS BASIC PLIERS SET



- 8" Linesman Pliers
- 6" Diagonal Cutting Pliers
- 6" Long Nose Pliers













SKU #	Description	Box Qty
STHT90162-8	3 PCS Basic Pliers Set	4

2 PCS BASIC PLIERS SET



- 8" Linesman Pliers
- 6" Diagonal Cutting Pliers











SKU #	Description	Box Qty
STHT90163-8	2 PCS Basic Pliers Set	4

2 PCS LINESMAN PLIERS & ADJUSTABLE WRENCH SET



- 8" Linesman Pliers
- 6" Adjustable Wrench











SKU #	Description	Box Qty
STHT90164-8	2 PCS Linesman Pliers & Adjustable Wrench Set	4

4 PCS PLIERS & ADJUSTABLE WRENCH SET



- 6" Linesman Pliers
- 6" Long Nose Pliers
- 8" Cutting Pliers
- 8" Adjustable Wrench















SKU #	Description	Box Qty
STHT91526-8	4 PCS Pliers & Adjustable Wrench Set	4

4 PCS PLIERS MODULE



- 8" Bent nose pliers
- 6" Diagonal cutting pliers
- 7" Linesman pliers
- 8" Slip joint pliers





SKU #	Description	Length (mm)	Width (mm)	Height (mm)	Carton Qty
STMT74179-8	4 PCS Pliers Module	384	184	45	4

4 PCS CIRCLIPS PLIERS MODULE



- 7" Basic circlip plier straight exterior type
- 7" Basic circlip plier bent exterior type
- 7" Basic circlip plier straight interior type
- 7" Basic circlip plier bent interior type





SKU #	Description	Length (mm)	Width (mm)	Height (mm)	Carton Qty
STMT74180-8	4 PCS Circlips Pliers Module	384	184	45	4

DYNAGRIP™ 3 PCS SET



- 7" Combination Pliers
- 6" Diagonal Cutting Pliers
- 6" Long Nose Pliers









SKU #	Description	Weight (kg)
STHT73655-8	Dynagrip 3 pcs set	0.64

VDE DIAGONAL CUTTING PLIERS



- Safe live line working to 1,000V
- DIN / ASO / ANSI compliant

SKU #	Description	Length (mm)	Box Qty
84-004	8" Diagonal Cutting Pliers	195	4
84-006	6" Long Nose Pliers	165	4
84-007	8.5" Long Nose Pliers	200	4
84-010	6.5" Wire Stripper Pliers	170	4
84-016	6.5" End Cutters	165	4

FATMAX® VDE PLIERS



- Safe live line working to 1,000v
- Individually tested to 10,000v
- Compliant to EN60900, IEC/CEI900, VDE688
- Bi-material handle with secure grip grooving for comfort
- Heat treated high chrome steel forging for long life and durability
- Hand ground, induction hardened blade for long life and accuracy
- Finger guard for better control & added user safety
- Interlocking joint assembly for smooth cutting
- DIN/ ASO/ ANSI Compliant

SKU #	Length Description	Box/CTN
84-000	160mm/6" Combination (2101NV)	4/24
84-001	180mm/7" Combination (2201NV)	4/24
84-002	200mm/8" Combination (2301NV)	4/24
84-009	160mm/6-1/4" Narrow Head Diagonal Pliers	4/24
84-011	3pcs Pliers Sets (84-001, 84-003 & 84-007)	4/4

COMBINATION SNAP RING PLIERS



- Internal- External positioning 45°- 90°-180°
- 10-50mm range

SKU #	Len	gth	Box/CTN
	mm	inches	DUX/CTN
84-168	152	6"	20/60

CRIMPING PLIERS

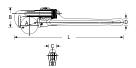


• Cuts electrical wires, strips insulation, shears screws and bolts clean (Warning: Grips do not protect against electrical shock.)

SKU #	0 / A	Box/CTN	
3KU#	mm	inches	DOX/CTN
84-223 (Plier)	230	9″	10/100
84-253 (Set)	230	9"	6/36

PIPE PLIERS





- Jaw forged in Cr-Mo steel
- Cast iron body

SKU #	Description	L (mm)	A (mm)	B (mm)	C (mm)	D (mm)	Box Qty
87-620-S	6" Pipe Pliers	150	21.5	41	20	16	6
87-621-S	8" Pipe Pliers	200	26.75	50	23.5	16.6	6
87-622-S	10" Pipe Pliers	250	33.5	63	27.5	22.4	6
87-623-S	12" Pipe Pliers	300	42.5	76	30	24	6
87-624-S	14" Pipe Pliers	350	48	81	33.5	24	6
87-625-S	18" Pipe Pliers	450	60	100	37	31	2
87-626-S	24" Pipe Pliers	600	75.5	120	45	40	2
87-627-S	36" Pipe Pliers	900	102	158	52	49	2
87-629-S	48" Pipe Pliers	1200	140	179	57.5	61	2

CAST STEEL BENCH VISE



- Better Performance
- Better than Iron
- Lightweight compared to Iron

SKU#	Description	Size	Jaw Width/Max Opening	Throat Depth	N.W.(Kg)	Clamp Force (Kg)	Box/CTN
81-600-1	Bench Vice w/ Base	3"	3"/3"	2"	6kgs	1,500kgs	1/1
81-601-1	Bench Vice w/ Base	4"	4"/4"	2-1/4"	7.5kgs	2,500kgs	1/1
81-602-1	Bench Vice w/ Base	5"	5"/5"	2-5/8"	11kgs	3,000kgs	1/1
81-603-1	Bench Vice w/ Base	6"	6"/6"	3"	14.5kgs	3,500kgs	1/1
81-604-1	Bench Vice w/ Base	8"	8"/8"	3-1/2"	20.5kgs	4,500kgs	1/1
81-605-1	Bench Vice w/ Base	10"	10"/10"	4"	25.6kgs	5,500kgs	1/1

BIT BRACE



- Holds shank bit from 1/8" to 7/16"
- Steel clad ball bearing head
- Chrome plated finish for rust resistance
- Available in 10" and 12" sweep

SKU# O/A		ength.	Chuc	Box/CTN	
3KU #	mm	inches	mm	inches	BOX/CTN
02-110	255	10"	13	1/2"	6/24
02-112	305	12"	13	1/2"	6/24
02-130	255	10"	16	5/8"	6/24