

D LH

Solid Round Dies for Left Hand Threads



Specification



Front face

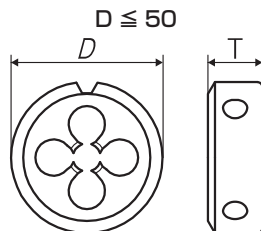


■ Solid round dies for left hand thread processing with improved runout accuracy.

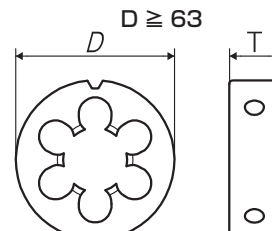
Tapping Speeds depending on Materials



TYPE: 1



TYPE: 2



Segment : 30

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
For Metric Threads							
M1 × 0.25	II	GYE1.0BDNEBC	20	7	3	1	¥ 14,400 *
M1.4 × 0.3	II	GYE1.4CDNEBC	20	7	3	1	¥ 14,400 *
M1.6 × 0.35	II	GYE1.6DDNEBC	20	7	3	1	¥ 14,400 *
M1.7 × 0.35	II	GYE1.7DDNEBC	20	7	3	1	¥ 14,400 *
M2 × 0.4	II	GYE2.0EDNEBC	20	7	3	1	¥ 9,630 *
M2.3 × 0.4	II	GYE2.3EDNEBC	20	7	3	1	¥ 9,630 *
M2.5 × 0.45	II	GYE2.5FDNEBC	20	7	3	1	¥ 9,630 *
M2.6 × 0.45	II	GYE2.6FDNEBC	20	7	3	1	¥ 9,630 *
M3 × 0.5	II	GYE3.0GDNEBC	20	7	3	1	¥ 9,630 *
M3 × 0.5	II	GYG3.0GDNEBC	25	9	3	1	¥ 11,600 *
M3 × 0.35	II	GYE3.0DDNEBC	20	7	3	1	¥ 15,400 *
M3.5 × 0.6	II	GYE3.5HDNEBC	20	7	3	1	¥ 9,630 *
M3.5 × 0.35	II	GYE3.5DDNEBC	20	7	3	1	¥ 15,400 *
M4 × 0.7	II	GYE4.0IDNEBC	20	7	3	1	¥ 9,630 *
M4 × 0.7	II	GYG4.0IDNEBC	25	9	3	1	¥ 11,600 *
M4 × 0.5	II	GYE4.0GDNEBC	20	7	3	1	¥ 12,000 *
M5 × 0.8	II	GYE5.0KDNEBC	20	7	4	1	¥ 9,630 *
M5 × 0.8	II	GYG5.0KDNEBC	25	9	3	1	¥ 11,600 *
M5 × 0.5	II	GYE5.0GDNEBC	20	7	4	1	¥ 12,000 *
M6 × 1	II	GYE6.0MDNEBC	20	7	4	1	¥ 9,630 *
M6 × 1	II	GYG6.0MDNEBC	25	9	4	1	¥ 11,600 *
M6 × 1	II	GYJ6.0MDNEBC	38	13	4	1	¥ 18,000 *
M6 × 0.75	II	GYE6.0JDNEBC	20	7	4	1	¥ 12,500 *
M6 × 0.5	II	GYE6.0GDNEBC	20	7	4	1	¥ 12,000 *

* = Specified Distribution Items. Made to order products.

Spiral Fluted Taps
(for blind hole) ①Spiral Fluted Taps
(for through hole) ②Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented
Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps
Simple inspection tools ⑦

Pipe Taps ⑧

Thread Mills
Premium Thread Mills ⑨

Dies ⑩

Center Drills
Centering Tools ⑪Precision Machinery/
Metal Surgical Instruments ⑫

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M7 × 1	II	GYG7.0MDNEBC	25	9	4	1	¥ 11,600 ※
M7 × 0.75	II	GYG7.0JDNEBC	25	9	4	1	¥ 14,900 ※
M7 × 0.5	II	GYG7.0GDNEBC	25	9	4	1	¥ 18,000 ※
M8 × 1.25	II	GYG8.0NDNEBC	25	9	4	1	¥ 11,600
M8 × 1.25	II	GYJ8.0NDNEBC	38	13	4	1	¥ 15,400
M8 × 1	II	GYG8.0MDNEBC	25	9	4	1	¥ 13,500 ※
M8 × 1	II	GYJ8.0MDNEBC	38	13	4	1	¥ 21,300 ※
M8 × 0.75	II	GYG8.0JDNEBC	25	9	4	1	¥ 14,900 ※
M8 × 0.5	II	GYG8.0GDNEBC	25	9	4	1	¥ 18,000 ※
M9 × 1.25	II	GYG9.0NDNEBC	25	9	5	1	¥ 12,300 ※
M9 × 1	II	GYG9.0MDNEBC	25	9	5	1	¥ 13,500 ※
M9 × 0.75	II	GYG9.0JDNEBC	25	9	5	1	¥ 14,900 ※
M9 × 0.5	II	GYG9.0GDNEBC	25	9	5	1	¥ 18,000 ※
M10 × 1.5	II	GYG010ODNEBC	25	9	5	1	¥ 11,600
M10 × 1.5	II	GYJ010ODNEBC	38	13	4	1	¥ 15,400
M10 × 1.25	II	GYG010NDNEBC	25	9	5	1	¥ 11,600 ※
M10 × 1.25	II	GYJ010NDNEBC	38	13	4	1	¥ 15,400 ※
M10 × 1	II	GYG010MDNEBC	25	9	5	1	¥ 13,500 ※
M10 × 1	II	GYJ010MDNEBC	38	13	4	1	¥ 21,300 ※
M10 × 0.75	II	GYG010JDNEBC	25	9	5	1	¥ 14,900 ※
M10 × 0.5	II	GYG010GDNEBC	25	9	5	1	¥ 18,000 ※
M11 × 1.5	II	GYJ011ODNEBC	38	13	4	1	¥ 18,000 ※
M11 × 1.25	II	GYJ011NDNEBC	38	13	4	1	¥ 15,400 ※
M11 × 1	II	GYJ011MDNEBC	38	13	4	1	¥ 21,300 ※
M11 × 0.5	II	GYJ011GDNEBC	38	13	4	1	¥ 33,000 ※
M12 × 1.75	II	GYJ012PDNEBC	38	13	4	1	¥ 15,400
M12 × 1.5	II	GYJ012ODNEBC	38	13	4	1	¥ 15,400 ※
M12 × 1.25	II	GYJ012NDNEBC	38	13	4	1	¥ 15,400 ※
M12 × 1	II	GYJ012MDNEBC	38	13	4	1	¥ 21,300 ※
M12 × 0.75	II	GYJ012JDNEBC	38	13	4	1	¥ 29,000 ※
M12 × 0.5	II	GYJ012GDNEBC	38	13	4	1	¥ 33,000 ※
M14 × 2	II	GYJ014QDNEBC	38	13	5	1	¥ 15,400 ※
M14 × 1.5	II	GYJ014ODNEBC	38	13	5	1	¥ 15,400 ※
M14 × 1.25	II	GYJ014NDNEBC	38	13	5	1	¥ 21,300 ※
M14 × 1	II	GYJ014MDNEBC	38	13	5	1	¥ 21,300 ※
M15 × 1.5	II	GYJ015ODNEBC	38	13	5	1	¥ 15,400 ※
M15 × 1	II	GYJ015MDNEBC	38	13	5	1	¥ 21,300 ※
M16 × 2	II	GYJ016QDNEBC	38	13	5	1	¥ 15,400
M16 × 2	II	GYM016QDNEBC	50	16	4	1	¥ 25,200
M16 × 1.5	II	GYJ016ODNEBC	38	13	5	1	¥ 15,400 ※
M16 × 1.5	II	GYM016ODNEBC	50	16	4	1	¥ 25,200 ※
M16 × 1	II	GYJ016MDNEBC	38	13	5	1	¥ 21,300 ※
M16 × 1	II	GYM016MDNEBC	50	16	4	1	¥ 34,200 ※
M17 × 1	II	GYM017MDNEBC	50	16	5	1	¥ 34,200 ※
M18 × 2.5	II	GYM018RDNEBC	50	16	5	1	¥ 25,200 ※
M18 × 2	II	GYM018QDNEBC	50	16	5	1	¥ 30,800 ※
M18 × 1.5	II	GYM018ODNEBC	50	16	5	1	¥ 25,200 ※
M18 × 1	II	GYM018MDNEBC	50	16	5	1	¥ 34,200 ※
M20 × 2.5	II	GYM020RDNEBC	50	16	5	1	¥ 25,200
M20 × 2	II	GYM020QDNEBC	50	16	5	1	¥ 30,800 ※

Outside diameter	Thickness
D	T

10

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Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented
Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple Inspection Tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M20 × 1.5	II	GYM020ODNEBC	50	16	5	1	¥ 25,200 *
M20 × 1	II	GYM020MDNEBC	50	16	5	1	¥ 34,200 *
M22 × 2.5	II	GYM022RDNEBC	50	16	6	1	¥ 25,200 *
M22 × 2	II	GYM022QDNEBC	50	16	6	1	¥ 30,800 *
M22 × 1.5	II	GYM022ODNEBC	50	16	6	1	¥ 25,200 *
M22 × 1	II	GYM022MDNEBC	50	16	6	1	¥ 34,200 *
M24 × 3	II	GYM024SDNEBC	50	16	6	1	¥ 25,200 *
M24 × 2	II	GYM024QDNEBC	50	16	6	1	¥ 30,800 *
M24 × 1.5	II	GYM024ODNEBC	50	16	6	1	¥ 25,200 *
M24 × 1	II	GYM024MDNEBC	50	16	6	1	¥ 34,200 *
M25 × 1.5	II	GYM025ODNEBC	50	16	6	1	¥ 25,200 *
M26 × 1.5	II	GYR026ODNEBC	63	20	6	2	¥ 72,300 *
M27 × 3	II	GYR027SDNEBC	63	20	6	2	¥ 72,300 *
M27 × 1.5	II	GYR027ODNEBC	63	20	6	2	¥ 72,300 *
M28 × 1.5	II	GYR028ODNEBC	63	20	6	2	¥ 72,300 *
M30 × 3.5	II	GYR030TDNEBC	63	20	6	2	¥ 72,300 *
M30 × 3.5	II	GYU030TDNEBC	75	25	6	2	¥ 124,000 *
M30 × 3	II	GYR030SDNEBC	63	20	6	2	¥ 72,300 *
M30 × 3	II	GYU030SDNEBC	75	25	6	2	¥ 132,000 *
M30 × 2	II	GYR030QDNEBC	63	20	6	2	¥ 72,300 *
M30 × 2	II	GYU030QDNEBC	75	25	6	2	¥ 132,000 *
M30 × 1.5	II	GYR030ODNEBC	63	20	6	2	¥ 72,300 *
M30 × 1.5	II	GYU030ODNEBC	75	25	6	2	¥ 132,000 *
M30 × 1	II	GYU030MDNEBC	75	25	6	2	¥ 174,000 *
M30 × 0.5	II	GYU030GDNEBC	75	25	6	2	¥ 174,000 *
M32 × 3	II	GYU032SDNEBC	75	25	6	2	¥ 132,000 *
M32 × 2	II	GYU032QDNEBC	75	25	6	2	¥ 132,000 *
M32 × 1.5	II	GYU032ODNEBC	75	25	6	2	¥ 132,000 *
M32 × 1	II	GYU032MDNEBC	75	25	6	2	¥ 174,000 *
M32 × 0.5	II	GYU032GDNEBC	75	25	6	2	¥ 174,000 *
M33 × 3.5	II	GYU033TDNEBC	75	25	6	2	¥ 124,000 *
M33 × 3	II	GYU033SDNEBC	75	25	6	2	¥ 132,000 *
M33 × 2	II	GYU033QDNEBC	75	25	6	2	¥ 132,000 *
M33 × 1.5	II	GYU033ODNEBC	75	25	6	2	¥ 132,000 *
M33 × 1	II	GYU033MDNEBC	75	25	6	2	¥ 174,000 *
M34 × 3	II	GYU034SDNEBC	75	25	6	2	¥ 132,000 *
M34 × 2	II	GYU034QDNEBC	75	25	6	2	¥ 132,000 *
M34 × 1.5	II	GYU034ODNEBC	75	25	6	2	¥ 132,000 *
M34 × 1	II	GYU034MDNEBC	75	25	6	2	¥ 174,000 *
M35 × 3	II	GYU035SDNEBC	75	25	6	2	¥ 132,000 *
M35 × 2	II	GYU035QDNEBC	75	25	6	2	¥ 132,000 *
M35 × 1.5	II	GYU035ODNEBC	75	25	6	2	¥ 132,000 *
M35 × 1.25	II	GYU035NDNEBC	75	25	6	2	¥ 174,000 *
M35 × 1	II	GYU035MDNEBC	75	25	6	2	¥ 174,000 *
M36 × 4	II	GYU036UDNEBC	75	25	6	2	¥ 124,000 *
M36 × 3	II	GYU036SDNEBC	75	25	6	2	¥ 132,000 *
M36 × 2	II	GYU036QDNEBC	75	25	6	2	¥ 132,000 *
M36 × 1.5	II	GYU036ODNEBC	75	25	6	2	¥ 132,000 *
M36 × 1	II	GYU036MDNEBC	75	25	6	2	¥ 174,000 *
M36 × 0.5	II	GYU036GDNEBC	75	25	6	2	¥ 174,000 *

* = Specified Distribution Items. Made to order products.

 Think threads with
YAMAWA

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⑩-18

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M37 × 1.5	II	GYU037ODNEBC	75	25	6	2	¥ 132,000 ※
M37 × 1	II	GYU037MDNEBC	75	25	6	2	¥ 174,000 ※
M38 × 4	II	GYU038UDNEBC	75	25	6	2	¥ 132,000 ※
M38 × 3	II	GYU038SDNEBC	75	25	6	2	¥ 132,000 ※
M38 × 2	II	GYU038QDNEBC	75	25	6	2	¥ 132,000 ※
M38 × 1.5	II	GYU038ODNEBC	75	25	6	2	¥ 132,000 ※
M38 × 1	II	GYU038MDNEBC	75	25	6	2	¥ 174,000 ※
M39 × 4	II	GYU039UDNEBC	75	25	6	2	¥ 124,000 ※
M39 × 3	II	GYU039SDNEBC	75	25	6	2	¥ 132,000 ※
M39 × 2	II	GYU039QDNEBC	75	25	6	2	¥ 132,000 ※
M39 × 1.5	II	GYU039ODNEBC	75	25	6	2	¥ 132,000 ※
M39 × 1	II	GYU039MDNEBC	75	25	6	2	¥ 174,000 ※
M40 × 4	II	GYU040UDNEBC	75	25	8	2	¥ 132,000 ※
M40 × 3	II	GYU040SDNEBC	75	25	8	2	¥ 132,000 ※
M40 × 2	II	GYU040QDNEBC	75	25	8	2	¥ 132,000 ※
M40 × 1.5	II	GYU040ODNEBC	75	25	8	2	¥ 132,000 ※
M40 × 1	II	GYU040MDNEBC	75	25	8	2	¥ 174,000 ※
M42 × 4.5	II	GYU042VDNEBC	75	25	8	2	¥ 126,000 ※
M42 × 4	II	GYU042UDNEBC	75	25	8	2	¥ 132,000 ※
M42 × 3	II	GYU042SDNEBC	75	25	8	2	¥ 132,000 ※
M42 × 2	II	GYU042QDNEBC	75	25	8	2	¥ 132,000 ※
M42 × 1.5	II	GYU042ODNEBC	75	25	8	2	¥ 132,000 ※
M42 × 1	II	GYU042MDNEBC	75	25	8	2	¥ 174,000 ※
M44 × 2	II	GYU044QDNEBC	75	25	8	2	¥ 132,000 ※
M44 × 1.5	II	GYU044ODNEBC	75	25	8	2	¥ 132,000 ※
M45 × 4.5	II	GYU045VDNEBC	75	25	8	2	¥ 132,000 ※
M45 × 4.5	II	GYW045VDNEBC	100	30	8	2	¥ 287,000 ※
M45 × 4.5	II	GYU045VDNEBC	105	30	8	2	¥ 287,000 ※
M45 × 4	II	GYU045UDNEBC	75	25	8	2	¥ 132,000 ※
M45 × 4	II	GYW045UDNEBC	100	30	8	2	¥ 287,000 ※
M45 × 4	II	GYU045UDNEBC	105	30	8	2	¥ 287,000 ※
M45 × 3	II	GYU045SDNEBC	75	25	8	2	¥ 132,000 ※
M45 × 3	II	GYW045SDNEBC	100	30	8	2	¥ 287,000 ※
M45 × 3	II	GYU045SDNEBC	105	30	8	2	¥ 287,000 ※
M45 × 2	II	GYU045QDNEBC	75	25	8	2	¥ 132,000 ※
M45 × 2	II	GYW045QDNEBC	100	30	8	2	¥ 287,000 ※
M45 × 2	II	GYU045QDNEBC	105	30	8	2	¥ 287,000 ※
M45 × 1.5	II	GYU045ODNEBC	75	25	8	2	¥ 132,000 ※
M45 × 1.5	II	GYW045ODNEBC	100	30	8	2	¥ 287,000 ※
M45 × 1.5	II	GYU045ODNEBC	105	30	8	2	¥ 287,000 ※
M45 × 1	II	GYU045MDNEBC	75	25	8	2	¥ 174,000 ※
M45 × 1	II	GYW045MDNEBC	100	30	8	2	¥ 372,000 ※
M45 × 1	II	GYU045MDNEBC	105	30	8	2	¥ 372,000 ※
M46 × 4	II	GYU046UDNEBC	75	25	8	2	¥ 132,000 ※
M46 × 4	II	GYW046UDNEBC	100	30	8	2	¥ 287,000 ※
M46 × 4	II	GYU046UDNEBC	105	30	8	2	¥ 287,000 ※
M46 × 3	II	GYU046SDNEBC	75	25	8	2	¥ 132,000 ※
M46 × 3	II	GYW046SDNEBC	100	30	8	2	¥ 287,000 ※
M46 × 3	II	GYU046SDNEBC	105	30	8	2	¥ 287,000 ※
M46 × 2	II	GYU046QDNEBC	75	25	8	2	¥ 132,000 ※

Outside diameter	Thickness
D	T

10

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D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M46 × 2	II	GYW046QDNEBC	100	30	8	2	¥ 287,000 *
M46 × 2	II	GYU046QDNEBC	105	30	8	2	¥ 287,000 *
M46 × 1.5	II	GYU046ODNEBC	75	25	8	2	¥ 132,000 *
M46 × 1.5	II	GYW046ODNEBC	100	30	8	2	¥ 287,000 *
M46 × 1.5	II	GYU046ODNEBC	105	30	8	2	¥ 287,000 *
M48 × 5	II	GYU048WDNEBC	75	25	8	2	¥ 132,000 *
M48 × 5	II	GYW048WDNEBC	100	36	8	2	¥ 287,000 *
M48 × 5	II	GYU048WDNEBC	105	36	8	2	¥ 287,000 *
M48 × 4	II	GYU048UDNEBC	75	25	8	2	¥ 132,000 *
M48 × 4	II	GYW048UDNEBC	100	30	8	2	¥ 287,000 *
M48 × 4	II	GYU048UDNEBC	105	30	8	2	¥ 287,000 *
M48 × 3	II	GYU048SDNEBC	75	25	8	2	¥ 132,000 *
M48 × 3	II	GYW048SDNEBC	100	30	8	2	¥ 287,000 *
M48 × 3	II	GYU048SDNEBC	105	30	8	2	¥ 287,000 *
M48 × 2	II	GYU048QDNEBC	75	25	8	2	¥ 132,000 *
M48 × 2	II	GYW048QDNEBC	100	30	8	2	¥ 287,000 *
M48 × 2	II	GYU048QDNEBC	105	30	8	2	¥ 287,000 *
M48 × 1.5	II	GYU048ODNEBC	75	25	8	2	¥ 132,000 *
M48 × 1.5	II	GYW048ODNEBC	100	30	8	2	¥ 287,000 *
M48 × 1.5	II	GYU048ODNEBC	105	30	8	2	¥ 287,000 *
M48 × 1.25	II	GYU048NDNEBC	75	25	8	2	¥ 174,000 *
M48 × 1	II	GYU048MDNEBC	75	25	8	2	¥ 174,000 *
M48 × 1	II	GYW048MDNEBC	100	30	8	2	¥ 372,000 *
M48 × 1	II	GYU048MDNEBC	105	30	8	2	¥ 372,000 *
M50 × 4	II	GYU050UDNEBC	75	25	8	2	¥ 132,000 *
M50 × 4	II	GYW050UDNEBC	100	30	8	2	¥ 287,000 *
M50 × 4	II	GYU050UDNEBC	105	30	8	2	¥ 287,000 *
M50 × 3	II	GYU050SDNEBC	75	25	8	2	¥ 132,000 *
M50 × 3	II	GYW050SDNEBC	100	30	8	2	¥ 287,000 *
M50 × 3	II	GYU050SDNEBC	105	30	8	2	¥ 287,000 *
M50 × 2	II	GYU050QDNEBC	75	25	8	2	¥ 132,000 *
M50 × 2	II	GYW050QDNEBC	100	30	8	2	¥ 287,000 *
M50 × 2	II	GYU050QDNEBC	105	30	8	2	¥ 287,000 *
M50 × 1.5	II	GYU050ODNEBC	75	25	8	2	¥ 132,000 *
M50 × 1.5	II	GYW050ODNEBC	100	30	8	2	¥ 287,000 *
M50 × 1.5	II	GYU050ODNEBC	105	30	8	2	¥ 287,000 *
M50 × 1	II	GYU050MDNEBC	75	25	8	2	¥ 174,000 *
M50 × 1	II	GYW050MDNEBC	100	30	8	2	¥ 372,000 *
M50 × 1	II	GYU050MDNEBC	105	30	8	2	¥ 372,000 *
M52 × 5	II	GYW052WDNEBC	100	36	8	2	¥ 287,000 *
M52 × 5	II	GYU052WDNEBC	105	36	8	2	¥ 287,000 *
M52 × 4	II	GYW052UDNEBC	100	30	8	2	¥ 287,000 *
M52 × 4	II	GYU052UDNEBC	105	30	8	2	¥ 287,000 *
M52 × 3	II	GYW052SDNEBC	100	30	8	2	¥ 287,000 *
M52 × 3	II	GYU052SDNEBC	105	30	8	2	¥ 287,000 *
M52 × 2	II	GYW052QDNEBC	100	30	8	2	¥ 287,000 *
M52 × 2	II	GYU052QDNEBC	105	30	8	2	¥ 287,000 *
M52 × 1.5	II	GYW052ODNEBC	100	30	8	2	¥ 287,000 *
M52 × 1.5	II	GYU052ODNEBC	105	30	8	2	¥ 287,000 *
M55 × 4	II	GYW055UDNEBC	100	30	8	2	¥ 287,000 *

Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented
Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple Inspection Tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

JIS

⑩-20

※ = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA

Outside diameter	Thickness
D	T

D LH Solid Round Dies for Left Hand Threads

	Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
① Spiral Fluted Taps (for blind hole)	M55 × 4	II	GY055UDNEBC	105	30	8	2	¥ 287,000 ※
	M55 × 3	II	GYW055SDNEBC	100	30	8	2	¥ 287,000 ※
	M55 × 3	II	GY055SDNEBC	105	30	8	2	¥ 287,000 ※
② Spiral Fluted Taps (for through hole)	M55 × 2	II	GYW055QDNEBC	100	30	8	2	¥ 287,000 ※
	M55 × 2	II	GY055QDNEBC	105	30	8	2	¥ 287,000 ※
	M55 × 1.5	II	GYW055ODNEBC	100	30	8	2	¥ 287,000 ※
	M55 × 1.5	II	GY055ODNEBC	105	30	8	2	¥ 287,000 ※
	M56 × 5.5	II	GYW056XDNEBC	100	36	8	2	¥ 287,000 ※
③ Spiral Pointed Taps (for through hole)	M56 × 5.5	II	GY056XDNEBC	105	36	8	2	¥ 287,000 ※
	M56 × 5.5	II	GYC056XDNEBC	120	36	8	2	¥ 364,000 ※
	M56 × 5.5	II	GYF056XDNEBC	125	36	8	2	¥ 364,000 ※
	M56 × 4	II	GYW056UDNEBC	100	30	8	2	¥ 287,000 ※
	M56 × 4	II	GY056UDNEBC	105	30	8	2	¥ 287,000 ※
④ Hand Taps	M56 × 4	II	GYC056UDNEBC	120	30	8	2	¥ 364,000 ※
	M56 × 4	II	GYF056UDNEBC	125	30	8	2	¥ 364,000 ※
	M56 × 3	II	GYW056SDNEBC	100	30	8	2	¥ 287,000 ※
	M56 × 3	II	GY056SDNEBC	105	30	8	2	¥ 287,000 ※
⑤ Cemented Carbide Taps	M56 × 3	II	GYC056SDNEBC	120	30	8	2	¥ 364,000 ※
	M56 × 3	II	GYF056SDNEBC	125	30	8	2	¥ 364,000 ※
	M56 × 2	II	GYW056QDNEBC	100	30	8	2	¥ 287,000 ※
	M56 × 2	II	GY056QDNEBC	105	30	8	2	¥ 287,000 ※
	M56 × 2	II	GYC056QDNEBC	120	30	8	2	¥ 364,000 ※
⑥ Roll Taps	M56 × 2	II	GYF056QDNEBC	125	30	8	2	¥ 364,000 ※
	M56 × 1.5	II	GYW056ODNEBC	100	30	8	2	¥ 287,000 ※
	M56 × 1.5	II	GY056ODNEBC	105	30	8	2	¥ 287,000 ※
	M56 × 1.5	II	GYC056ODNEBC	120	30	8	2	¥ 364,000 ※
	M56 × 1.5	II	GYF056ODNEBC	125	30	8	2	¥ 364,000 ※
⑦ Special Thread Taps Simple Inspection Tools	M58 × 4	II	GYW058UDNEBC	100	30	8	2	¥ 287,000 ※
	M58 × 4	II	GY058UDNEBC	105	30	8	2	¥ 287,000 ※
	M58 × 4	II	GYC058UDNEBC	120	30	8	2	¥ 364,000 ※
	M58 × 4	II	GYF058UDNEBC	125	30	8	2	¥ 364,000 ※
	M58 × 3	II	GYW058SDNEBC	100	30	8	2	¥ 287,000 ※
⑧ Pipe Taps	M58 × 3	II	GY058SDNEBC	105	30	8	2	¥ 287,000 ※
	M58 × 3	II	GYC058SDNEBC	120	30	8	2	¥ 364,000 ※
	M58 × 3	II	GYF058SDNEBC	125	30	8	2	¥ 364,000 ※
	M58 × 2	II	GYW058QDNEBC	100	30	8	2	¥ 287,000 ※
	M58 × 2	II	GY058QDNEBC	105	30	8	2	¥ 287,000 ※
⑨ Thread Mills Premium Thread Mills	M58 × 2	II	GYC058QDNEBC	120	30	8	2	¥ 364,000 ※
	M58 × 2	II	GYF058QDNEBC	125	30	8	2	¥ 364,000 ※
	M58 × 1.5	II	GYW058ODNEBC	100	30	8	2	¥ 287,000 ※
	M58 × 1.5	II	GY058ODNEBC	105	30	8	2	¥ 287,000 ※
	M58 × 1.5	II	GYC058ODNEBC	120	30	8	2	¥ 364,000 ※
⑩ Dies	M58 × 1.5	II	GYF058ODNEBC	125	30	8	2	¥ 364,000 ※
	M60 × 5.5	II	GYW060XDNEBC	100	36	8	2	¥ 287,000 ※
	M60 × 5.5	II	GY060XDNEBC	105	36	8	2	¥ 287,000 ※
	M60 × 5.5	II	GYC060XDNEBC	120	36	8	2	¥ 364,000 ※
	M60 × 5.5	II	GYF060XDNEBC	125	36	8	2	¥ 364,000 ※
⑪ Center Drills Centering Tools	M60 × 4	II	GYW060UDNEBC	100	30	8	2	¥ 287,000 ※
	M60 × 4	II	GY060UDNEBC	105	30	8	2	¥ 287,000 ※
	M60 × 4	II	GYC060UDNEBC	120	30	8	2	¥ 364,000 ※
	M60 × 4	II	GYF060UDNEBC	125	30	8	2	¥ 364,000 ※
	M60 × 4	II	GYC060UDNEBC	120	30	8	2	¥ 364,000 ※
⑫ Precision Machinery/Metal Surgical Instruments								

Outside diameter	Thickness
D	T

10

JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M60 × 4	II	GYF060UDNEBC	125	30	8	2	¥ 364,000 *
M60 × 3	II	GYW060SDNEBC	100	30	8	2	¥ 287,000 *
M60 × 3	II	GYW060SDNEBC	105	30	8	2	¥ 287,000 *
M60 × 3	II	GYC060SDNEBC	120	30	8	2	¥ 364,000 *
M60 × 3	II	GYF060SDNEBC	125	30	8	2	¥ 364,000 *
M60 × 2	II	GYW060QDNEBC	100	30	8	2	¥ 287,000 *
M60 × 2	II	GYW060QDNEBC	105	30	8	2	¥ 287,000 *
M60 × 2	II	GYC060QDNEBC	120	30	8	2	¥ 364,000 *
M60 × 2	II	GYF060QDNEBC	125	30	8	2	¥ 364,000 *
M60 × 1.5	II	GYW060ODNEBC	100	30	8	2	¥ 287,000 *
M60 × 1.5	II	GYW060ODNEBC	105	30	8	2	¥ 287,000 *
M60 × 1.5	II	GYC060ODNEBC	120	30	8	2	¥ 364,000 *
M60 × 1.5	II	GYF060ODNEBC	125	30	8	2	¥ 364,000 *
M62 × 4	II	GYW062UDNEBC	100	30	8	2	¥ 287,000 *
M62 × 4	II	GYW062UDNEBC	105	30	8	2	¥ 287,000 *
M62 × 4	II	GYC062UDNEBC	120	30	8	2	¥ 364,000 *
M62 × 4	II	GYF062UDNEBC	125	30	8	2	¥ 364,000 *
M62 × 3	II	GYW062SDNEBC	100	30	8	2	¥ 287,000 *
M62 × 3	II	GYW062SDNEBC	105	30	8	2	¥ 287,000 *
M62 × 3	II	GYC062SDNEBC	120	30	8	2	¥ 364,000 *
M62 × 3	II	GYF062SDNEBC	125	30	8	2	¥ 364,000 *
M62 × 2	II	GYW062QDNEBC	100	30	8	2	¥ 287,000 *
M62 × 2	II	GYW062QDNEBC	105	30	8	2	¥ 287,000 *
M62 × 2	II	GYC062QDNEBC	120	30	8	2	¥ 364,000 *
M62 × 2	II	GYF062QDNEBC	125	30	8	2	¥ 364,000 *
M62 × 1.5	II	GYW062ODNEBC	100	30	8	2	¥ 287,000 *
M62 × 1.5	II	GYW062ODNEBC	105	30	8	2	¥ 287,000 *
M62 × 1.5	II	GYC062ODNEBC	120	30	8	2	¥ 364,000 *
M62 × 1.5	II	GYF062ODNEBC	125	30	8	2	¥ 364,000 *
M64 × 6	II	GYW064YDNEBC	100	36	8	2	¥ 287,000 *
M64 × 6	II	GYW064YDNEBC	105	36	8	2	¥ 287,000 *
M64 × 6	II	GYC064YDNEBC	120	36	8	2	¥ 364,000 *
M64 × 6	II	GYF064YDNEBC	125	36	8	2	¥ 364,000 *
M64 × 4	II	GYW064UDNEBC	100	30	8	2	¥ 287,000 *
M64 × 4	II	GYW064UDNEBC	105	30	8	2	¥ 287,000 *
M64 × 4	II	GYC064UDNEBC	120	30	8	2	¥ 364,000 *
M64 × 4	II	GYF064UDNEBC	125	30	8	2	¥ 364,000 *
M64 × 3	II	GYW064SDNEBC	100	30	8	2	¥ 287,000 *
M64 × 3	II	GYW064SDNEBC	105	30	8	2	¥ 287,000 *
M64 × 3	II	GYC064SDNEBC	120	30	8	2	¥ 364,000 *
M64 × 3	II	GYF064SDNEBC	125	30	8	2	¥ 364,000 *
M64 × 2	II	GYW064QDNEBC	100	30	8	2	¥ 287,000 *
M64 × 2	II	GYW064QDNEBC	105	30	8	2	¥ 287,000 *
M64 × 2	II	GYC064QDNEBC	120	30	8	2	¥ 364,000 *
M64 × 2	II	GYF064QDNEBC	125	30	8	2	¥ 364,000 *
M64 × 1.5	II	GYW064ODNEBC	100	30	8	2	¥ 287,000 *
M64 × 1.5	II	GYW064ODNEBC	105	30	8	2	¥ 287,000 *
M64 × 1.5	II	GYC064ODNEBC	120	30	8	2	¥ 364,000 *
M64 × 1.5	II	GYF064ODNEBC	125	30	8	2	¥ 364,000 *
M65 × 6	II	GYW065YDNEBC	105	36	8	2	¥ 287,000 *

Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented
Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple Inspection Tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

JIS

⑩-22

※ = Specified Distribution Items. Made to order products.

 Think threads with
YAMAWA

D LH Solid Round Dies for Left Hand Threads

	Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
① Spiral Fluted Taps (for blind hole)	M65 × 6	II	GYC065YDNEBC	120	36	8	2	¥ 364,000 ※
	M65 × 6	II	GYF065YDNEBC	125	36	8	2	¥ 364,000 ※
	M65 × 4	II	GYF065UDNEBC	105	30	8	2	¥ 287,000 ※
② Spiral Fluted Taps (for through hole)	M65 × 4	II	GYC065UDNEBC	120	30	8	2	¥ 364,000 ※
	M65 × 4	II	GYF065UDNEBC	125	30	8	2	¥ 364,000 ※
	M65 × 3	II	GYF065SDNEBC	105	30	8	2	¥ 287,000 ※
	M65 × 3	II	GYC065SDNEBC	120	30	8	2	¥ 364,000 ※
	M65 × 3	II	GYF065SDNEBC	125	30	8	2	¥ 364,000 ※
③ Spiral Pointed Taps (for through hole)	M65 × 2	II	GYF065QDNEBC	105	30	8	2	¥ 287,000 ※
	M65 × 2	II	GYC065QDNEBC	120	30	8	2	¥ 364,000 ※
	M65 × 2	II	GYF065QDNEBC	125	30	8	2	¥ 364,000 ※
	M65 × 1.5	II	GYF065ODNEBC	105	30	8	2	¥ 287,000 ※
④ Hand Taps	M65 × 1.5	II	GYC065ODNEBC	120	30	8	2	¥ 364,000 ※
	M65 × 1.5	II	GYF065ODNEBC	125	30	8	2	¥ 364,000 ※
	M68 × 6	II	GYF068YDNEBC	105	36	8	2	¥ 287,000 ※
	M68 × 6	II	GYC068YDNEBC	120	36	10	2	¥ 364,000 ※
⑤ Cemented Carbide Taps	M68 × 6	II	GYF068YDNEBC	125	36	10	2	¥ 364,000 ※
	M68 × 4	II	GYF068UDNEBC	105	30	8	2	¥ 287,000 ※
	M68 × 4	II	GYC068UDNEBC	120	30	10	2	¥ 364,000 ※
	M68 × 4	II	GYF068UDNEBC	125	30	10	2	¥ 364,000 ※
	M68 × 3	II	GYF068SDNEBC	105	30	8	2	¥ 287,000 ※
⑥ Roll Taps	M68 × 3	II	GYC068SDNEBC	120	30	10	2	¥ 364,000 ※
	M68 × 3	II	GYF068SDNEBC	125	30	10	2	¥ 364,000 ※
	M68 × 2	II	GYF068QDNEBC	105	30	8	2	¥ 287,000 ※
	M68 × 2	II	GYC068QDNEBC	120	30	10	2	¥ 364,000 ※
	M68 × 2	II	GYF068QDNEBC	125	30	10	2	¥ 364,000 ※
⑦ Special Thread Taps Simple Inspection Tools	M68 × 1.5	II	GYF068ODNEBC	105	30	8	2	¥ 287,000 ※
	M68 × 1.5	II	GYC068ODNEBC	120	30	10	2	¥ 364,000 ※
	M68 × 1.5	II	GYF068ODNEBC	125	30	10	2	¥ 364,000 ※
	M70 × 6	II	GYC070YDNEBC	120	36	10	2	¥ 364,000 ※
	M70 × 6	II	GYF070YDNEBC	125	36	10	2	¥ 364,000 ※
⑧ Pipe Taps	M70 × 4	II	GYC070UDNEBC	120	30	10	2	¥ 364,000 ※
	M70 × 4	II	GYF070UDNEBC	125	30	10	2	¥ 364,000 ※
	M70 × 3	II	GYC070SDNEBC	120	30	10	2	¥ 364,000 ※
	M70 × 3	II	GYF070SDNEBC	125	30	10	2	¥ 364,000 ※
	M70 × 2	II	GYC070QDNEBC	120	30	10	2	¥ 364,000 ※
⑨ Thread Mills Premium Thread Mills	M70 × 2	II	GYF070QDNEBC	125	30	10	2	¥ 364,000 ※
	M70 × 1.5	II	GYC070ODNEBC	120	30	10	2	¥ 364,000 ※
	M70 × 1.5	II	GYF070ODNEBC	125	30	10	2	¥ 364,000 ※
	M72 × 6	II	GYC072YDNEBC	120	36	10	2	¥ 364,000 ※
	M72 × 6	II	GYF072YDNEBC	125	36	10	2	¥ 364,000 ※
⑩ Dies	M72 × 4	II	GYC072UDNEBC	120	30	10	2	¥ 364,000 ※
	M72 × 4	II	GYF072UDNEBC	125	30	10	2	¥ 364,000 ※
	M72 × 3	II	GYC072SDNEBC	120	30	10	2	¥ 364,000 ※
	M72 × 3	II	GYF072SDNEBC	125	30	10	2	¥ 364,000 ※
	M72 × 2	II	GYC072QDNEBC	120	30	10	2	¥ 364,000 ※
⑪ Center Drills Centering Tools	M72 × 2	II	GYF072QDNEBC	125	30	10	2	¥ 364,000 ※
	M72 × 1.5	II	GYC072ODNEBC	120	30	10	2	¥ 364,000 ※
	M72 × 1.5	II	GYF072ODNEBC	125	30	10	2	¥ 364,000 ※
	M75 × 6	II	GYC075YDNEBC	120	36	10	2	¥ 364,000 ※

Outside diameter	Thickness
D	T

10

JIS

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
M75 × 6	II	GYF075YDNEBC	125	36	10	2	¥ 364,000 ※
M75 × 4	II	GYC075UDNEBC	120	30	10	2	¥ 364,000 ※
M75 × 4	II	GYF075UDNEBC	125	30	10	2	¥ 364,000 ※
M75 × 3	II	GYC075SDNEBC	120	30	10	2	¥ 364,000 ※
M75 × 3	II	GYF075SDNEBC	125	30	10	2	¥ 364,000 ※
M75 × 2	II	GYC075QDNEBC	120	30	10	2	¥ 364,000 ※
M75 × 2	II	GYF075QDNEBC	125	30	10	2	¥ 364,000 ※
M75 × 1.5	II	GYC075ODNEBC	120	30	10	2	¥ 364,000 ※
M75 × 1.5	II	GYF075ODNEBC	125	30	10	2	¥ 364,000 ※
M76 × 6	II	GYC076YDNEBC	120	36	10	2	¥ 364,000 ※
M76 × 6	II	GYF076YDNEBC	125	36	10	2	¥ 364,000 ※
M76 × 4	II	GYC076UDNEBC	120	30	10	2	¥ 364,000 ※
M76 × 4	II	GYF076UDNEBC	125	30	10	2	¥ 364,000 ※
M76 × 3	II	GYC076SDNEBC	120	30	10	2	¥ 364,000 ※
M76 × 3	II	GYF076SDNEBC	125	30	10	2	¥ 364,000 ※
M76 × 2	II	GYC076QDNEBC	120	30	10	2	¥ 364,000 ※
M76 × 2	II	GYF076QDNEBC	125	30	10	2	¥ 364,000 ※
M76 × 1.5	II	GYC076ODNEBC	120	30	10	2	¥ 364,000 ※
M76 × 1.5	II	GYF076ODNEBC	125	30	10	2	¥ 364,000 ※
M78 × 2	II	GYC078QDNEBC	120	30	10	2	¥ 364,000 ※
M78 × 2	II	GYF078QDNEBC	125	30	10	2	¥ 364,000 ※
M80 × 6	II	GYC080YDNEBC	120	36	10	2	¥ 364,000 ※
M80 × 6	II	GYF080YDNEBC	125	36	10	2	¥ 364,000 ※
M80 × 4	II	GYC080UDNEBC	120	30	10	2	¥ 364,000 ※
M80 × 4	II	GYF080UDNEBC	125	30	10	2	¥ 364,000 ※
M80 × 3	II	GYC080SDNEBC	120	30	10	2	¥ 364,000 ※
M80 × 3	II	GYF080SDNEBC	125	30	10	2	¥ 364,000 ※
M80 × 2	II	GYC080QDNEBC	120	30	10	2	¥ 364,000 ※
M80 × 2	II	GYF080QDNEBC	125	30	10	2	¥ 364,000 ※
M80 × 1.5	II	GYC080ODNEBC	120	30	10	2	¥ 364,000 ※
M80 × 1.5	II	GYF080ODNEBC	125	30	10	2	¥ 364,000 ※
For Unified Threads							
1/4-20UNC	II	GYGU04NDNEBC	25	9	4	1	¥ 13,300 ※
1/4-28UNF	II	GYGU04KDNEBC	25	9	4	1	¥ 13,300 ※
5/16-18UNC	II	GYGU05ODNEBC	25	9	4	1	¥ 13,300 ※
5/16-24UNF	II	GYGU05MDNEBC	25	9	4	1	¥ 13,300 ※
3/8-16UNC	II	GYGU06PDNEBC	25	9	5	1	¥ 13,300 ※
3/8-24UNF	II	GYGU06MDNEBC	25	9	5	1	¥ 13,300 ※
3/8-24UNF	II	GYJU06MDNEBC	38	13	4	1	¥ 17,800 ※
7/16-20UNF	II	GYJU07NDNEBC	38	13	4	1	¥ 17,800 ※
1/2-13UNC	II	GYJU08RDNEBC	38	13	4	1	¥ 17,800 ※
1/2-20UNF	II	GYJU08NDNEBC	38	13	4	1	¥ 17,800 ※
9/16-12UNC	II	GYJU09SDNEBC	38	13	5	1	¥ 17,800 ※
9/16-18UNF	II	GYJU09ODNEBC	38	13	5	1	¥ 17,800 ※
5/8-11UNC	II	GYMU10UDNEBC	50	16	4	1	¥ 28,900 ※
5/8-18UNF	II	GYMU10ODNEBC	50	16	4	1	¥ 28,900 ※
3/4-10UNC	II	GYMU12VDNEBC	50	16	5	1	¥ 28,900 ※
3/4-16UNF	II	GYMU12PDNEBC	50	16	5	1	¥ 28,900 ※

Spiral Fluted Taps
(for blind hole) ①Spiral Fluted Taps
(for through hole) ②Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented
Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps
Simple Inspection Tools ⑦

Pipe Taps ⑧

Thread Mills
Premium Thread Mills ⑨

Dies ⑩

Center Drills
Centering Tools ⑪Precision Machinery/
Medical Surgical Instruments ⑫

JIS

⑩-24

※ = Specified Distribution Items. Made to order products.

Think threads with
YAMAWA

Outside diameter	Thickness
D	T

D LH Solid Round Dies for Left Hand Threads

Size	Class	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
7/8-9UNC	II	GYMU14WDNEBC	50	16	6	1	¥ 28,900 ※
7/8-14UNF	II	GYMU14QDNEBC	50	16	6	1	¥ 28,900 ※
For Whitworth Threads							
3/16W24	II	GYEW03MDNEBC	20	7	4	1	¥ 11,100 ※
5/16W18	II	GYGW05ODNEBC	25	9	4	1	¥ 13,300 ※
3/8W16	II	GYGW06PDNEBC	25	9	5	1	¥ 13,300 ※
3/8W16	II	GYJW06PDNEBC	38	13	4	1	¥ 17,800 ※
7/16W14	II	GYJW07QDNEBC	38	13	4	1	¥ 17,800 ※
1/2W12	II	GYJW08SDNEBC	38	13	4	1	¥ 17,800 ※
5/8W11	II	GYJW10UDNEBC	38	13	5	1	¥ 17,800 ※
3/4W10	II	GYMW12VDNEBC	50	16	5	1	¥ 28,900 ※
7/8W9	II	GYMW14WDNEBC	50	16	6	1	¥ 28,900 ※
1 W8	II	GYMW16XDNEBC	50	16	6	1	¥ 28,900 ※

① Spiral Fluted Taps
(for blind hole)

② Spiral Fluted Taps
(for through hole)

③ Spiral Pointed Taps
(for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps
Simple Inspection Tools

⑧ Pipe Taps

⑨ Thread Mills
Premium Thread Mills

⑩ Dies

⑪ Center Drills
Centering Tools

⑫ Precision Machinery/
Medical Surgical Instruments