

50454 22 pc Speed Steel Coarse Tap Twist Set



- 14 pc nosecone / diagonal cone: M3X0.5, M4X0.7, M5X0.8, M6X1, M8X1.25, M10X1.5, M12X1.75
- 7 pc twist: $\varnothing$ 2.5, $\varnothing$ 3.3, $\varnothing$ 4.2, $\varnothing$ 5, $\varnothing$ 6.8, $\varnothing$ 8.5, $\varnothing$ 10.2
- 1 pc steel tap wrench M3-M12
- Subjected to grinding process
- Surface subjected to steam oxidation for smooth tapping without bonding
- Longer service life compared with that of regular tap

No.			
50454	-	9	-

▲ Warranty terms of tool set comply with the individual product.

50455 37 pc Speed Steel Coarse Tap Die Twist Set



- 14 pc nosecone / diagonal cone: M3X0.5, M4X0.7, M5X0.8, M6X1, M8X1.25, M10X1.5, M12X1.75
- 7 pc die: M3X0.5, M4X0.7, M5X0.8, M6X1, M8X1.25, M10X1.5, M12X1.75
- 7 pc twist: $\varnothing$ 2.5, $\varnothing$ 3.3, $\varnothing$ 4.2, $\varnothing$ 5, $\varnothing$ 6.8, $\varnothing$ 8.5, $\varnothing$ 10.2
- 5 pc screw extractor: N0.1, N0.2, N0.3, N0.4, N0.5
- 1 pc steel tap wrench M3-M12
- 1 pc steel die wrench M3-M12
- 1 pc special screwdriver
- 1 pc screw gauge
- Subjected to grinding process
- Surface subjected to steam oxidation for smooth tapping without bonding
- Longer service life compared with that of regular tap

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▲ Warranty terms of tool set comply with the individual product.

50457 7Pc. Threading Tool Set



- Made of HSS 6542 high-speed steel, and with full grinding process
- Time and labor saving. One-time operation can complete the whole process such as drilling, tapping, deburring/countersinking
- Designed with back tap after tapping, to prevent damaging threads after over-drilling
- After tapping, the drill bit spins reversely to exit
- Tapping speed is generally slower than drilling speed, and a little lubricant should be applied
- Scope of application: in general, processing of carbon steel, alloy steel, cast iron, etc
- Specifications of 6-piece compound tap drill: M3x0.5, M4x0.7, M5x0.8, M6x1.0, M8x1.25, M10x1.5
- 1/4" quick change magnetic holder

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50457	5	10	4

▲ Warranty terms of tool set comply with the individual product.

5 pc Speed Steel Coarse Machine Tap



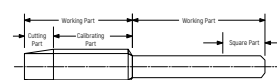
50608



50616



50622



- Surface subjected to steam oxidation for smooth tapping without bonding
- Longer service life compared with that of regular tap
- Suitable for processing carbon steel, alloy steel and cast iron

No.	Spec.	Pitch (MM)	Thread (mm)	L (mm)	Shank Diameter (mm)	Party width (MM)	Taping depth $\leq 2 \times d$ (mm)			
50603	M3	0.5	11	48	3.15	2.5	9	20	120	4
50604	M4	0.7	13	53	4	3.15	12	20	120	5
50605	M5	0.8	16	58	5	4	15	10	80	5.8
50606	M6	1	19	66	6.3	5	18	10	80	7.8
50608	M8	1.25	22	72	8	6.3	24	10	80	11.4
50610	M10	1.5	24	80	10	8	30	5	60	14
50612	M12	1.75	29	89	9	10	36	5	60	15
50614	M14	2	30	95	11.2	9	28	6	-	-
50616	M16	2	32	102	12.5	10	32	6	-	-
50618	M18	2.5	37	112	14	11.2	36	6	-	-
50620	M20	2.5	37	112	14	11.2	40	2	-	-
50622	M22	2.5	38	118	16	12.5	44	2	-	-
50624	M24	3	45	130	18	14	48	2	-	-

▲ Excluded from lifetime warranty terms.