

LS-SP-PT

Long Shank Spiral Fluted Taps for Taper Pipe Threads, Long (ℓg) Type

Specification

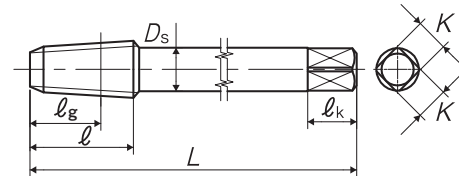


Tapping Speeds depending on Materials

Low carbon steels 低碳素鋼	Medium carbon steels 中炭素鋼	High carbon steels 高炭素鋼
~5 (m/min)	~5 (m/min)	~5 (m/min)

■The LS-SP-PT is a spiral flute long shank tapered pipe tap and is used for products whose main purpose is the tightness of threaded parts in connection with pipe parts, etc.

TYPE: 1



Segment : 1G

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	ℓ (mm)	ℓg (mm)	D_s (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE	MSRP
For Pipe Threads													
PT 1/8-28	II	SH2T02KL10	2.5P	9.728	100	19	13	8	6	9	3	1	¥ 9,130 [*]
PT 1/8-28	II	SH2T02KL12	2.5P	9.728	120	19	13	8	6	9	3	1	¥ 10,600 [*]
PT 1/8-28	II	SH2T02KL15	2.5P	9.728	150	19	13	8	6	9	3	1	¥ 14,700 [*]
PT 1/4-19	II	SH2T04-L10	2.5P	13.157	100	28	21	11	9	12	3	1	¥ 9,860 [*]
PT 1/4-19	II	SH2T04-L12	2.5P	13.157	120	28	21	11	9	12	3	1	¥ 11,500 [*]
PT 1/4-19	II	SH2T04-L15	2.5P	13.157	150	28	21	11	9	12	3	1	¥ 15,100 [*]
PT 3/8-19	II	SH2T06-L10	2.5P	16.662	100	28	21	14	11	14	3	1	¥ 16,600 [*]
PT 3/8-19	II	SH2T06-L12	2.5P	16.662	120	28	21	14	11	14	3	1	¥ 16,800 [*]
PT 3/8-19	II	SH2T06-L15	2.5P	16.662	150	28	21	14	11	14	3	1	¥ 24,400 [*]
PT 1/2-14	II	SH2T08QL15	2.5P	20.955	150	35	25	18	14	17	4	1	¥ 29,400 [*]
PT 3/4-14	II	SH2T12QL15	2.5P	26.441	150	35	25	23	17	20	4	1	¥ 44,900 [*]
PT 1 -11	II	SH2T16UL15	2.5P	33.249	150	45	32	26	21	24	4	1	¥ 63,400 [*]
PT 1 -11	II	SH2T16UL20	2.5P	33.249	200	45	32	26	21	24	4	1	¥ 77,200 [*]

^{*} = Specified Distribution Items. Made to order products.