



Image may differ from product. See technical specification for details.

6304 NR

Deep groove ball bearing with snap ring

Single row deep groove ball bearings with a snap ring groove are particularly versatile, have low friction and are optimized for low noise and low vibration, which enables high rotational speeds. They accommodate radial and axial loads in both directions, are easy to mount, and require less maintenance than many other bearing types. The snap ring, fitted in an annular groove in the outer ring, facilitates axial location of the bearings within their housings.

- Snap ring facilitates axial location within housing
- Simple, versatile and robust design
- Low friction and high-speed capability
- Accommodate radial and axial loads in both directions
- Require little maintenance

Overview

Dimensions

Bore diameter	20 mm
Outside diameter	52 mm
Width	15 mm

Performance

Basic dynamic load rating	16.8 kN
Basic static load rating	7.8 kN
Reference speed	30 000 r/min
Limiting speed	19 000 r/min
SKF performance class	SKF Explorer

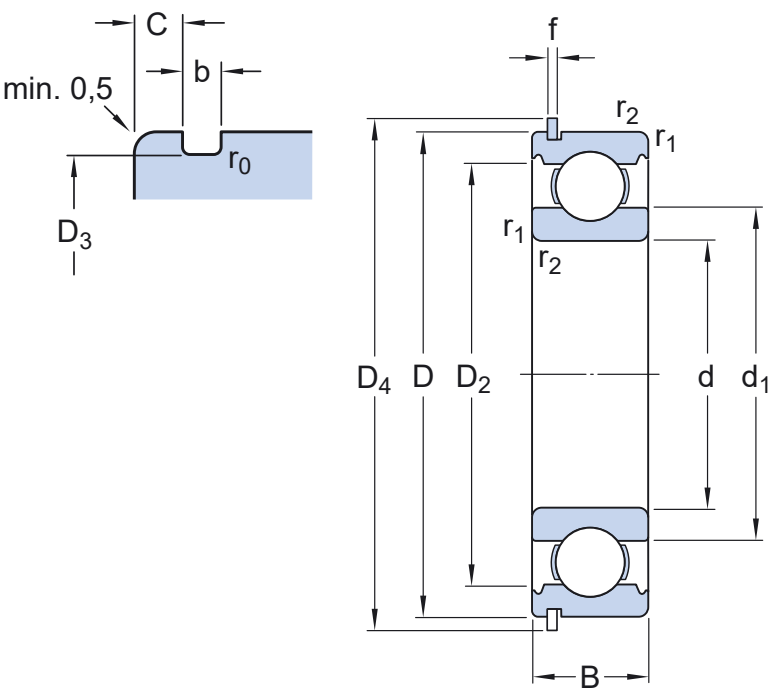
Properties

Filling slots	Without
Number of rows	1
Locating feature, bearing outer ring	Snap ring (fitted)
Bore type	Cylindrical
Cage	Sheet metal
Matched arrangement	No
Radial internal clearance	CN
Material, bearing	Bearing steel
Coating	Without
Sealing	Without
Lubricant	None
Relubrication feature	Without

Logistics

Product net weight	0.142 kg
eClass code	23-05-08-01
UNSPSC code	31171504

Technical specification



Dimensions

d	20 mm	Bore diameter
t _{Δdmp}	-0.008 – 0 mm	Deviation limits of mid-range bore diameter
D	52 mm	Outside diameter
t _{ΔDmp}	-0.011 – 0 mm	Deviation limits of mid-range outside diameter
B	15 mm	Width
t _{ΔBs}	-0.06 – 0 mm	Deviation limits of ring width
d ₁	≈ 30.35 mm	Shoulder diameter
D ₂	≈ 44.71 mm	Recess diameter
D ₃	49.73 mm	Diameter of snap ring groove
D ₄	57.9 mm	Outside diameter of snap ring
b	1.35 mm	Width of snap ring groove
C	2.46 mm	Distance from outer ring side face to snap ring groove
f	1.12 mm	Width of snap ring
r ₀	max. 0.4 mm	Bottom radius of snap ring groove
r _{1,2}	min. 1.1 mm	Chamfer dimension
P6 and tighter width tolerance		ISO tolerance class for dimensions



Abutment dimensions

d_a	min. 27 mm	Diameter of shaft abutment
D_a	max. 45 mm	Diameter of housing abutment
D_b	min. 59 mm	Diameter of snap ring recess in the housing
b_a	min. 1.5 mm	Width of snap ring recess in the housing
C_a	max. 3.58 mm	Distance from outer ring side face to snap ring back face
r_a	max. 1 mm	Radius of shaft or housing fillet

Calculation data

SKF performance class		SKF Explorer
Basic dynamic load rating	C	16.8 kN
Basic static load rating	C_0	7.8 kN
Fatigue load limit	P_u	0.335 kN
Reference speed		30 000 r/min
Limiting speed		19 000 r/min
Minimum load factor	k_r	0.03
Calculation factor	f_0	12

Tolerances of run-out

Range of section height at inner ring of assembled bearing	t _{Kia}	4 μm
Maximum run-out of inner ring side face to the bore	t _{Sd}	8 μm
Maximum axial run-out of inner ring of assembled bearing	t _{Sia}	8 μm
Range of section height at outer ring of assembled bearing	t _{Kea}	8 μm
Perpendicularity of outer ring outside surface	t _{SD}	4 μm
Maximum axial run-out of outer ring of assembled bearing	t _{Sea}	10 μm
ISO tolerance class for geometrical tolerances		P5

Included products

Snap ring	SP 52
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Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: Normal (metric), P6, P5, Normal (inch)
- Radial internal clearance: Classes C2 to C5

BEARING INTERFACES

- Seat tolerances for standard conditions
- Tolerances and resultant fits

More Information

 Product details	 Engineering information	 Tools
Single row deep groove ball bearings	Principles of rolling bearing selection	SKF Product select
Stainless steel deep groove ball bearings	General bearing knowledge	SimPro Quick
Single row deep groove ball bearings with filling slots	Bearing selection process	Bearing Frequency Calculator
Double row deep groove ball bearings	Bearing interfaces	LubeSelect for SKF greases
General bearing specifications	Seat tolerances for standard conditions	Heater selection tool
Loads	Selecting internal clearance	
Temperature limits	Lubrication	
Permissible speed	Sealing, mounting and dismounting	
Designation system	Bearing failure and how to prevent it	

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