



D PF

Solid Round Dies for Parallel Pipe Threads



Specification



■ Solid round dies for PF external threads with improved die runout accuracy.

Tapping Speeds depending on Materials

Low carbon steels 低碳素鋼	Medium carbon steels 中炭素鋼	Cast irons 鑄鉄	Brass 黄銅	Brass castings 黄銅鑄物	Wrought aluminum アルミ圧延材	Aluminum alloy castings アルミ合金鑄物
2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)	2.5~5 (m/min)

Spiral Fluted Taps
(for blind hole) ①

Spiral Fluted Taps
(for through hole) ②

Spiral Pointed Taps
(for through hole) ③

Hand Taps ④

Cemented
Carbide Taps ⑤

Roll Taps ⑥

Special Thread Taps
Simple Inspection Tools ⑦

Pipe Taps ⑧

Thread Mills
Premium Thread Mills ⑨

Dies ⑩

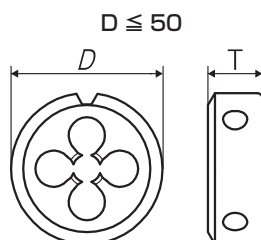
Center Drills
Centering Tools ⑪

Precision Machinery/
Medical Surgical Instruments ⑫

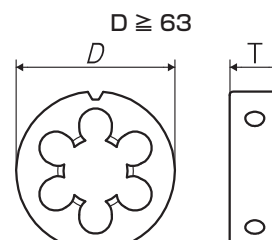
JIS

⑩-28

TYPE: 1



TYPE: 2



Segment : 3G

Size	Code	D (mm)	T (mm)	Clearance holes	TYPE	MSRP
For PF Threads						
PF 1/16-28	TYGPF010NEBC	25	9	4	1	¥ 9,350 *
PF 1/8-28	TYGPF020NEBC	25	9	5	1	¥ 9,350 *
PF 1/8-28	TYJPF020NEBC	38	13	4	1	¥ 9,720
PF 1/4-19	TYJPF040NEBC	38	13	5	1	¥ 9,720
PF 3/8-19	TYJPF060NEBC	38	13	6	1	¥ 9,720 *
PF 3/8-19	TYMPF060NEBC	50	16	5	1	¥ 15,900
PF 1/2-14	TYMPF080NEBC	50	16	5	1	¥ 15,900
PF 5/8-14	TYMPF100NEBC	50	16	6	1	¥ 17,900 *
PF 3/4-14	TYMPF120NEBC	50	16	6	1	¥ 15,900 *
PF 3/4-14	TYRPF120NEBC	63	20	6	2	¥ 45,800
PF 1 -11	TYUPF160NEBC	75	25	6	2	¥ 78,400
PF 1 1/4-11	TYUPF200NEBC	75	25	8	2	¥ 78,400 *
PF 1 1/2-11	TYUPF240NEBC	75	25	8	2	¥ 78,400 *
PF 2 -11	TYYPF320NEBC	105	30	8	2	¥ 188,000 *

* = Specified Distribution Items. Made to order products.