



Image may differ from product. See technical specification for details.

# 6204-ZNR

#### Deep groove ball bearing with snap ring and integral sealing

Single row deep groove ball bearing, with snap ring groove and seals or shields on one or both sides, are particularly versatile, have low friction and are optimized for low noise and low vibration, which enables high rotational speeds. They accommodate radial and axial loads in both directions, are easy to mount, and require less maintenance than other bearing types. The snap ring, fitted in an annular groove in the outer ring, facilitates axial location of the bearings within their housings. The integral sealing can significantly prolong bearing service life because it keeps lubricant in the bearings and contaminants out.

- Snap ring facilitates axial location within housing
- Integral sealing prolongs bearing service life
- Typical benefits of single row deep groove ball bearings

## Overview

### **Dimensions**

Bore diameter	20 mm
Outside diameter	47 mm
Width	14 mm

## Performance

Basic dynamic load rating	13.5 kN
Basic static load rating	6.55 kN
Reference speed	32 000 r/min
Limiting speed	20 000 r/min
SKF performance class	SKF Explorer

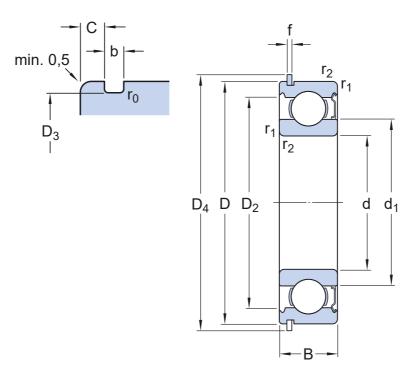
# **Properties**

Filling slots	Without
Number of rows	1
Locating feature, bearing outer ring	Snap ring (fitted)
Bore type	Cylindrical
Cage	Sheet metal
Matched arrangement	No
Radial internal clearance	CN
Material, bearing	Bearing steel
Coating	Without
Sealing	Shield on one side
Sealing type	Non-contact
Lubricant	None
Relubrication feature	Without

## Logistics

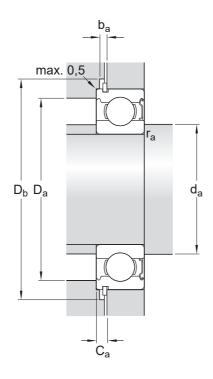
Product net weight	0.107 kg
eClass code	23-05-08-01
UNSPSC code	31171504

# **Technical specification**



# Dimensions

d	20 mm	Bore diameter
$^{t}_{\Deltadmp}$	-0.008 – 0 mm	Deviation limits of mid-range bore diameter
D	47 mm	Outside diameter
$t_{\DeltaDmp}$	-0.009 – 0 mm	Deviation limits of mid-range outside diameter
В	14 mm	Width
t∆Bs	-0.06 - 0 mm	Deviation limits of ring width
d <sub>1</sub>	≈ 28.8 mm	Shoulder diameter
D <sub>2</sub>	≈ 40.59 mm	Recess diameter
D <sub>3</sub>	44.6 mm	Diameter of snap ring groove
D <sub>4</sub>	52.7 mm	Outside diameter of snap ring
b	1.35 mm	Width of snap ring groove
С	2.46 mm	Distance from outer ring side face to snap ring groove
f	1.12 mm	Width of snap ring
r <sub>0</sub>	max. 0.4 mm	Bottom radius of snap ring groove
r <sub>1,2</sub>	min. 1 mm	Chamfer dimension
	P6 and tighter width tolerance	ISO tolerance class for dimensions



## Abutment dimensions

da	min. 25.6 mm	Diameter of shaft abutment
da	max. 28.7 mm	Diameter of shaft abutment
Da	max. 41.4 mm	Diameter of housing abutment
$D_b$	min. 54 mm	Diameter of snap ring recess in the housing
ba	min. 1.5 mm	Width of snap ring recess in the housing
Ca	max. 3.58 mm	Distance from outer ring side face to snap ring back face
ra	max. 1 mm	Radius of shaft or housing fillet

## Calculation data

SKF performance class		SKF Explorer
Basic dynamic load rating	С	13.5 kN
Basic static load rating	$C_0$	6.55 kN
Fatigue load limit	Pu	0.28 kN
Reference speed		32 000 r/min
Limiting speed		20 000 r/min
Minimum load factor	k <sub>r</sub>	0.025
Calculation factor	f <sub>0</sub>	13

### Tolerances of run-out

Range of section height at inner ring of assembled bearing	t <sub>Kia</sub>	4 μm
Maximum run-out of inner ring side face to the bore	t <sub>Sd</sub>	8 μm
Maximum axial run-out of inner ring of assembled bearing	t <sub>Sia</sub>	8 μm
Range of section height at outer ring of assembled bearing	$t_Kea$	7 μm
Perpendicularity of outer ring outside surface	t <sub>SD</sub>	4 μm
Maximum axial run-out of outer ring of assembled bearing	t <sub>Sea</sub>	8 μm
ISO tolerance class for geometrical tolerances		P5

## Included products

Snap ring SP 47

### Tolerances and clearances

#### GENERAL BEARING SPECIFICATIONS

- Tolerances: Normal (metric), P6, P5, Normal (inch)
- Radial internal clearance: Classes C2 to C5

#### **BEARING INTERFACES**

- Seat tolerances for standard conditions
- Tolerances and resultant fits

### **More Information**

#### **Engineering** Tools Product details information Single row deep groove ball bearings SKF Product select Principles of rolling bearing selection Stainless steel deep groove ball SimPro Quick General bearing knowledge Bearing Frequency Calculator Single row deep groove ball bearings Bearing selection process with filling slots LubeSelect for SKF greases Bearing interfaces Double row deep groove ball bearings Heater selection tool Seat tolerances for standard General bearing specifications conditions Loads Selecting internal clearance Temperature limits Lubrication Permissible speed Sealing, mounting and dismounting Designation system Bearing failure and how to prevent it



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