

# MOR Flexible Couplings - Oldham Type

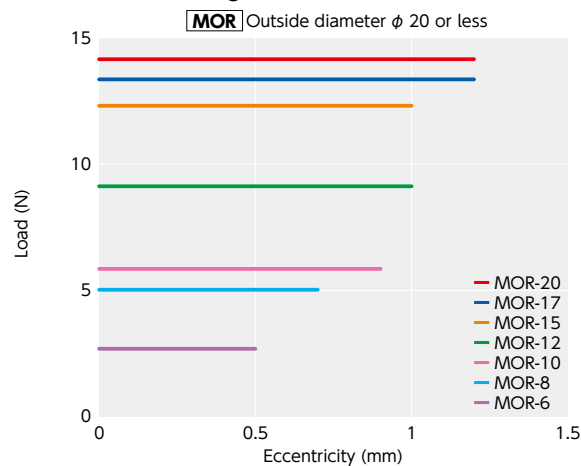
High torque  Electrical Insulation  High Allowable Misalignment  Small Eccentric Reaction Force 

## Technical Information

### • Eccentric Reaction Force

These are initial slippage load values of hubs and a spacer.

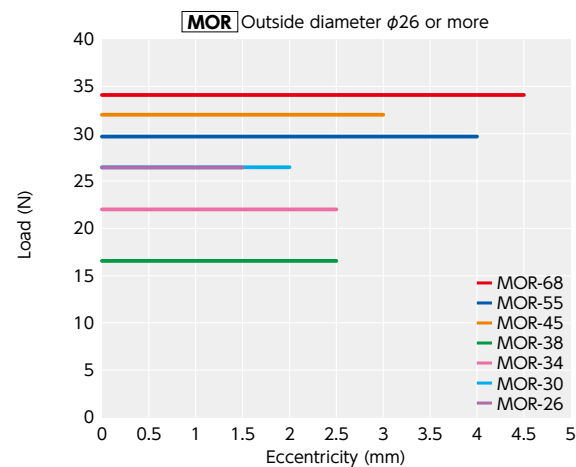
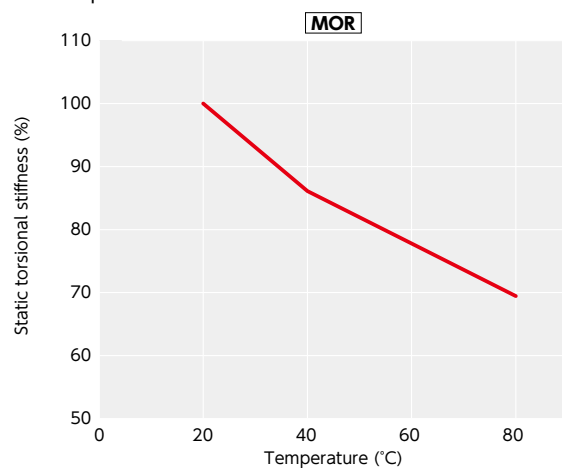
After running-in operation, the slippage load becomes small, the load on the shaft due to misalignment becomes lowered, and the burden on the shaft bearing is reduced.



### • Change in static torsional stiffness due to temperature

This is a value under the condition where the static torsional stiffness at 20°C is 100%.

Changes in the static torsion spring constant within the operating temperature are shown in the graph. Before using the unit, be aware of the deterioration of responsiveness.



### • Spacer's physical property (Polyacetal)

	Test Method	unit	Polyacetal
Density	ISO 1183	g/cm <sup>3</sup>	1.36
Water Absorption (23°C, Dipped for 24 hr)	ISO 62	%	0.7
Tensile Strength	ISO 527 - 1, 2	N/mm <sup>2</sup>	52
Bending Strength	ISO 178	N/mm <sup>2</sup>	72
Charpy Impact Strength (with Notch)	ISO 179 / 1eA	kJ/m <sup>2</sup>	5.9
Deflection Temperature Under Load (1.8MPa)	ISO 75 - 1, 2	°C	85
Insulation Breakdown Strength (3mmt)	IEC 60243 - 1	kV/mm	20
Volume Resistivity	IEC 60093	$\Omega \cdot \text{cm}$	$1 \times 10^{14}$
Combustibility	UL94	-	HB

### • Spacer's chemical resistance (Polyacetal)

	Effect
Weather Resistance	Slight Change in Color
Weak Acid Resistance	Minor Effect
Strong Acid Resistance	Effect
Weak Alkali Resistance	Minor Effect
Strong Alkali Resistance	Minor Effect
Organic Solvent Resistance	Includes Resistance

### • Slip Torque

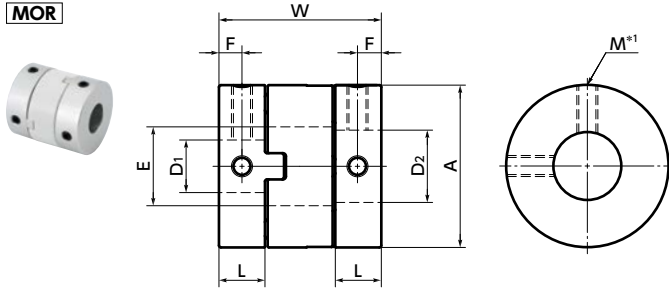
As in the table below, the clamping type **MOR-C** has different slip torque according to the bore diameter.

Take care during selection.

Part Number	Bore Diameter																			Unit : N · m
	3	4	5	6	6.35	8	9.525	10	12	14	15	16	18	20	22	25	28	30	35	
<b>MOR-12C</b>	0.8	1.9	2.4																	
<b>MOR-15C</b>		2.3	3.5	4.8																
<b>MOR-17C</b>			2.7	3.6	4															
<b>MOR-20C</b>			3.7	4.2	4.3	5.7	6.1													
<b>MOR-26C</b>				4	6.4	9.3	11													
<b>MOR-30C</b>						7.5	13	13	17	20										
<b>MOR-34C</b>								16	18	23	30									
<b>MOR-38C</b>								19	20	24	30	34	37	38						
<b>MOR-45C</b>									34	41	42	44	48							
<b>MOR-55C</b>												73	75	88						
<b>MOR-68C</b>															100	100	100	100	110	110

• These are test values based on the conditions of shaft dimensional allowance: h7, hardness: 34 - 40 HRC, and screw tightening torque of the values described in **MOR-C** dimension tables. They are not guaranteed values.

• Slip torque changes with usage conditions. Carry out tests under conditions similar to actual conditions in advance.

**MOR** Flexible Coupling - Oldham Type - Set Screw TypeHigh torque  Electrical Insulation  High Allowable Misalignment  Small Eccentric Reaction Force **MOR**

\*1: In a case where the bore diameter is  $\phi 4$  or less, the set screw is used in only one place.

**Dimensions**

Unit : mm

Part Number	A	L	W	E	F	M	Screw Tightening Torque (N·m)
<b>MOR-6</b>	6	2.5	8.4	2.1	1.3	M2	0.3
<b>MOR-8</b>	8	2.5	9.6	3.1	1.3	M2	0.3
<b>MOR-10</b>	10	2.9	10.4	4.1	1.4	M2	0.3
<b>MOR-12</b>	12	3.9	14.4	5.2	2	M3	0.7
<b>MOR-15</b>	15	4.4	16	8.2	2.2	M3	0.7
<b>MOR-17</b>	17	4.9	19.7	8.2	2.5	M3	0.7
<b>MOR-20</b>	20	5.8	21.6	12.2	2.9	M4 (4≤Bore Diameter D1・D2≤10) M3 (10<Bore Diameter D1・D2≤12)	1.7 0.7
<b>MOR-26</b>	26	7.3	25.6	14.2	3.7	M4	1.7
<b>MOR-30</b>	30	10	32.6	16.2	5	M4	1.7
<b>MOR-34</b>	34	11.1	34	16.2	5.6	M5	4
<b>MOR-38</b>	38	12.1	40.1	20.3	6.1	M5	4
<b>MOR-45</b>	45	13.8	46	22.3	6.9	M6	7
<b>MOR-55</b>	55	18.7	57	26.5	9.4	M8	15
<b>MOR-68</b>	68	24	77	38.5	12	M10	30

Unit : mm

Part Number	Standard Metric Bore Diameter (dimensional allowance H8)																			
	D1・D2	1	1.5	2	3	4	5	6	6.35	8	9.525	10	12	14	15	16	18	20	22	25
<b>MOR-6</b>		●	●	●																
<b>MOR-8</b>		●		●	●															
<b>MOR-10</b>				●	●	●														
<b>MOR-12</b>					●	●	●													
<b>MOR-15</b>					●	●	●	●	●											
<b>MOR-17</b>					●	●	●	●	●											
<b>MOR-20</b>					●	●	●	●	●	●	●	●	●							
<b>MOR-26</b>						●	●	●	●	●	●	●	●	●						
<b>MOR-30</b>							●	●	●	●	●	●	●	●	●	●				
<b>MOR-34</b>								●	●	●	●	●	●	●	●	●	●			
<b>MOR-38</b>									●	●	●	●	●	●	●	●	●	●		
<b>MOR-45</b>										●	●	●	●	●	●	●	●	●	●	
<b>MOR-55</b>											●	●	●	●	●	●	●	●	●	●
<b>MOR-68</b>																●	●	●	●	●

Unit : inch

Part Number	Standard Inch Bore Diameter (dimensional allowance H8)							
	D1・D2	1 / 4	5 / 16	3 / 8	1 / 2	5 / 8	3 / 4	7 / 8
<b>MOR-15</b>		●	●					
<b>MOR-17</b>		●	●					
<b>MOR-20</b>		●	●	●				
<b>MOR-26</b>		●	●	●	●			
<b>MOR-30</b>				●	●	●		
<b>MOR-34</b>				●	●	●		
<b>MOR-38</b>				●	●	●	●	
<b>MOR-45</b>					●	●	●	
<b>MOR-55</b>						●	●	●

- All products are provided with hex socket set screws.
- Recommended tolerance for shaft diameters is h6 and h7.
- A set of hubs with set screw type for one side and clamping type for the other side and others are available upon request.
- For the shaft insertion amount to the coupling, see Mounting/maintenance.

- Part number specification

**MOR-15-5-6** **1 Set**

1

2

**MOR-20 - SPCR** **Single Spacer**

Product Code  
Outside Diameter (A Dimension)  
Single Spacer

Additional Keyway at Shaft Hole → P.0000 Available / Add'l charge

Cleanroom Wash & Packaging → P.0000 Please feel free to contact us

Change to Stainless Steel Screw → P.0000 Available / Add'l charge

# MOR Flexible Coupling - Oldham Type - Set Screw Type



High torque



Electrical Insulation



High Allowable Misalignment



Small Eccentric Reaction Force

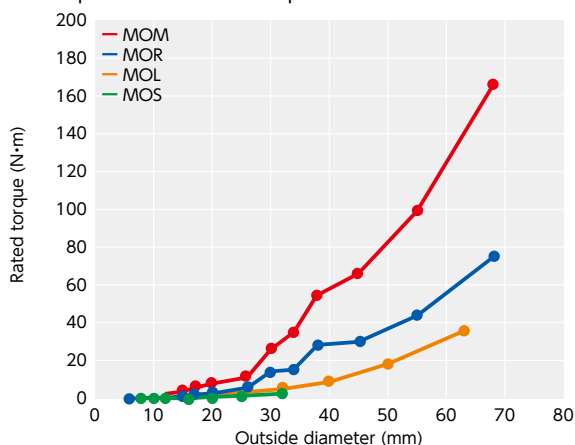
## Performance

Part Number	Max. Bore Diameter (mm)	Keyway Additional Modification Max. Bore Diameter (mm)	Rated Torque *1 (N·m)	Maximum Torque *1 (N·m)	Max. Rotational Frequency (min <sup>-1</sup> )	Moment of Inertia (kg·m <sup>2</sup> )	Static Torsional Stiffness (N·m/rad)	Max. Lateral Misalignment (mm)	Max. Angular Misalignment (°)	Mass *2 (g)
<b>MOR-6</b>	2	—	0.2	0.4	100000	$2.2 \times 10^{-9}$	5	0.5	3	0.4
<b>MOR-8</b>	3	—	0.5	1	78000	$7.4 \times 10^{-9}$	12	0.7	3	0.8
<b>MOR-10</b>	4	—	0.8	1.6	63000	$1.9 \times 10^{-8}$	23	0.9	3	1
<b>MOR-12</b>	5	—	1	2	52000	$5.3 \times 10^{-8}$	60	1	3	3
<b>MOR-15</b>	8	8	1.6	3.2	42000	$1.4 \times 10^{-7}$	80	1	3	4
<b>MOR-17</b>	8	8	2.2	4.4	37000	$2.8 \times 10^{-7}$	120	1.2	3	7
<b>MOR-20</b>	12	12	3.2	6.4	31000	$5.7 \times 10^{-7}$	120	1.2	3	9
<b>MOR-26</b>	14	14	6	12	24000	$2.1 \times 10^{-6}$	300	1.5	3	20
<b>MOR-30</b>	16	16	15	30	21000	$5.4 \times 10^{-6}$	530	2	3	38
<b>MOR-34</b>	16	16	16	32	18000	$9.1 \times 10^{-6}$	1000	2.5	3	52
<b>MOR-38</b>	20	20	28	56	16000	$1.6 \times 10^{-5}$	1500	2.5	3	69
<b>MOR-45</b>	22	22	30	60	14000	$3.3 \times 10^{-5}$	2400	3	3	110
<b>MOR-55</b>	26	26	45	90	11000	$1.0 \times 10^{-4}$	4100	4	3	230
<b>MOR-68</b>	38	38	80	160	9000	$3.7 \times 10^{-4}$	6400	4.5	3	430

\*1: Values with no load fluctuation and rotation in a single direction. If there is large load fluctuation, or both normal and reverse rotation, select a size with some margin. If ambient temperature exceeds 30°C, be sure to correct the rated torque and max. torque with temperature correction factor shown in the following table. The allowable operating temperature of **MOR** is -20°C to 80°C.

\*2: These are values with max. bore diameter.

### ● Comparison of rated torque



### ● Ambient Temperature / Temperature Correction Factor

Ambient Temperature	Temperature Correction Factor
-20°C to 30°C	1.00
30°C to 40°C	0.80
40°C to 60°C	0.70
60°C to 80°C	0.55

# MOR Flexible Couplings - Oldham Type

High torque × Electrical Insulation × High Allowable Misalignment × Small Eccentric Reaction Force

## Structure

### Set Screw Type

**MOR** → P.xxxx



### Clamping Type

**MOR-C** → P.xxxx



### Set Screws + Key Type

**MOR-K** → P.xxxx



### Clamping + Key Type

**MOR-CK** → P.xxxx



### Applicable Motor

	MOR
Servomotor	—
Stepping Motor	—
General-purpose Motor	○

○: Excellent ○: Very good

### Property

	MOR
High Torque	○
Allowable Misalignment	○
Small Eccentric Reaction Force	○
Electrical Insulation	○
Allowable Operating Temperature	−20°C to 80°C

○: Excellent ○: Very good

- This is an oldham type flexible coupling.
- Slippage of hubs and a spacer allows large eccentricity and angular misalignment to be accepted.
- The eccentric reaction generated by misalignment is small and the burden on the shaft is reduced.
- The simple structure allows the unit to be easily assembled.

### Application

Sputtering device / Parts feeder / Industrial sewing machine / Amusement device

### Material/Finish



	MOR / MOR-C / MOR-K / MOR-CK
Hub	A2017 Anodized
Spacer	Polyacetal
Hex Socket Set Screw	SCM435 Ferrosferric Oxide Film (Black)
Hex Socket Head Cap Screw	SCM435 Ferrosferric Oxide Film (Black)

### Part number specification

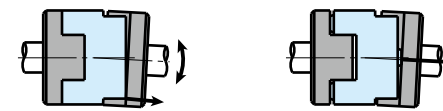
**MOR-20CK-6-10**

Product Code Size Bore Diameter

Please refer to dimensional table for part number specification.

### Spacer's projection structure

Spacer's projection structure allows large angular to be effortlessly accepted. It reduces burden on the shaft.



(Without projection)

(With projection)

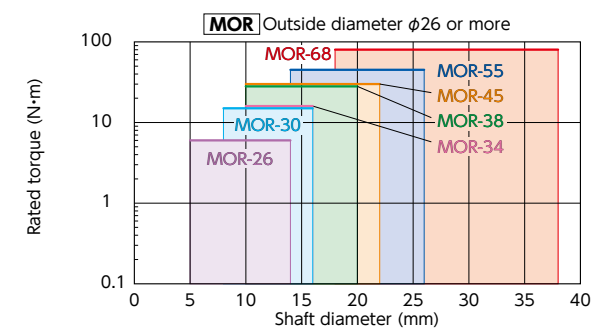
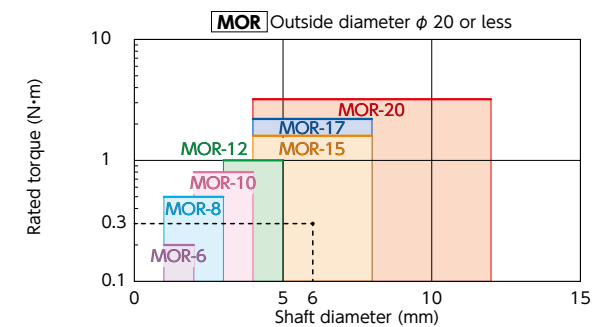
In the oldham-type coupling whose spacer has no projection, the spacer and hubs interfere with each other near outside diameter, so that the max. angular misalignment is small (1° - 1.5°) and that the bending moment arises on the shaft.

NBK's oldham type coupling allows the angular misalignment to be easily accepted since the projection serves as support. Bending moment does not arise. Therefore, the max. angular misalignment is large (3°) and the burden on the shaft is reduced.

## Selection

### Selection Based on Shaft Diameter and Rated Torque

The area bounded by the shaft diameter and rated torque indicates the selection size.



### Selection Example

In case of selected parameters of shaft diameter of  $\phi$  6 and load torque of 0.3 N·m, the selected size is

**MOR-15**.



Additional Keyway at Shaft Hole → P.xxxx Available / Add'l charge  
Cleanroom Wash & Packaging → P.xxxx Please feel free to contact us  
Change to Stainless Steel Screw → P.xxxx Available / Add'l charge