

③ Spiral Pointed Tap Series for through hole

Overall length	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓ _n	ℓ _s	D _s	K	ℓ _k

JIS

①

Spiral Fluted Taps
(for blind hole)

②

Spiral Fluted Taps
(for through hole)

③

Spiral Pointed Taps
(for through hole)

④

Hand Taps

⑤

Cemented
Carbide Taps

⑥

Roll Taps

⑦

Special Thread Taps
Simple Inspection tools

⑧

Pipe Taps

⑨

Thread Mills
Premium Thread Mills

⑩

Dies

⑪

Center Drills
Centering Tools

⑫

Precision Machinery/
Medical Surgical Instruments

JIS

LS-PO

Long Shank Spiral Pointed Taps



Specification



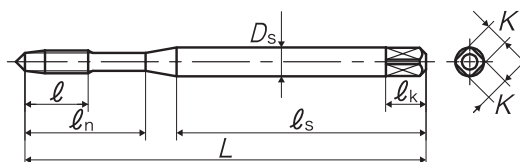
■ Long shank spiral pointed taps for tapping threads in deep holes that cannot be reached with a standard overall length.

Tapping Speeds depending on Materials

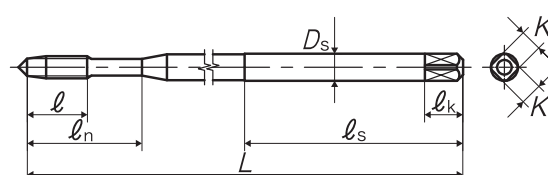
Medium carbon steels
中炭素鋼
5~10
(m/min)

High carbon steels
高炭素鋼
5~10
(m/min)

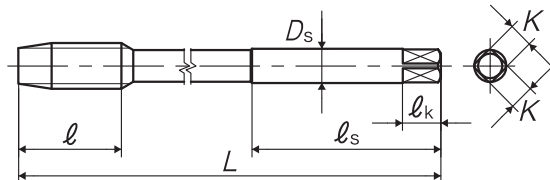
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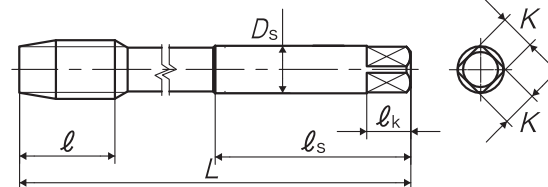
TYPE:2



TYPE:3



TYPE:4



Oversize

Segment : 1E

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓ _n (mm)	ℓ _s (mm)	D _s (mm)	K (mm)	ℓ _k (mm)	No. of flutes	TYPE	MSRP
For Metric Threads													
M2 × 0.4	P2	POFQ2.0EL07	5P	70	7.2	15	52	3	2.5	5	3	1	¥ 4,060 [※]
M2.3 × 0.4	P2	POFQ2.3EL07	5P	70	7.2	15	52	3	2.5	5	3	1	¥ 3,650 [※]
M2.5 × 0.45	P2	POFQ2.5FL07	5P	70	8.1	15	52	3	2.5	5	3	1	¥ 3,200 [※]
M2.6 × 0.45	P2	POFQ2.6FL07	5P	70	8.1	15	52	3	2.5	5	3	1	¥ 3,200 [※]
M3 × 0.5	P2	POFQ3.0GL07	5P	70	9	18	46	4	3.2	6	3	1	¥ 2,490 [※]
M3 × 0.5	P2	POFQ3.0GL10	5P	100	9	18	40	4	3.2	6	3	2	¥ 3,610 [※]
M3 × 0.5	P2	POFQ3.0GL12	5P	120	9	18	40	4	3.2	6	3	2	¥ 4,330 [※]
M3 × 0.5	P2	POFQ3.0GL15	5P	150	9	18	40	4	3.2	6	3	2	¥ 6,810 [※]
M3 × 0.5	P3	POFR3.0GL10	5P	100	9	18	40	4	3.2	6	3	2	¥ 3,610 [※]
M3 × 0.5	P3	POFR3.0GL15	5P	150	9	18	40	4	3.2	6	3	2	¥ 6,810 [※]
M4 × 0.7	P2	POFQ4.0IL07	5P	70	11	21	43	5	4	7	3	1	¥ 2,170 [※]
M4 × 0.7	P2	POFQ4.0IL10	5P	100	11	21	40	5	4	7	3	2	¥ 3,300 [※]
M4 × 0.7	P2	POFQ4.0IL12	5P	120	11	21	40	5	4	7	3	2	¥ 4,080 [※]
M4 × 0.7	P2	POFQ4.0IL15	5P	150	11	21	40	5	4	7	3	2	¥ 6,290 [※]

Think threads with
YAMAWA

※ = Specified Distribution Items. Made to order products.

Overall length	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

3

JIS

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE	MSRP
M4 × 0.7	P3	POFR4.0IL10	5P	100	11	21	40	5	4	7	3	2	¥ 3,300 *
M4 × 0.7	P3	POFR4.0IL15	5P	150	11	21	40	5	4	7	3	2	¥ 6,290 *
M5 × 0.8	P2	POFQ5.0KL10	5P	100	13	25	40	5.5	4.5	7	3	2	¥ 2,890
M5 × 0.8	P2	POFQ5.0KL12	5P	120	13	25	40	5.5	4.5	7	3	2	¥ 3,600 *
M5 × 0.8	P2	POFQ5.0KL15	5P	150	13	25	40	5.5	4.5	7	3	2	¥ 4,890
M5 × 0.8	P3	POFR5.0KL10	5P	100	13	25	40	5.5	4.5	7	3	2	¥ 2,890 *
M5 × 0.8	P3	POFR5.0KL15	5P	150	13	25	40	5.5	4.5	7	3	2	¥ 4,890 *
M5 × 0.8	P4	POFS5.0KL15	5P	150	13	25	40	5.5	4.5	7	3	2	¥ 4,890 *
M6 × 1	P2	POFQ6.0ML10	5P	100	15	30	40	6	4.5	7	3	2	¥ 2,470
M6 × 1	P2	POFQ6.0ML12	5P	120	15	30	40	6	4.5	7	3	2	¥ 3,180 *
M6 × 1	P2	POFQ6.0ML15	5P	150	15	30	40	6	4.5	7	3	2	¥ 4,360
M6 × 1	P2	POFQ6.0ML20	5P	200	15	30	40	6	4.5	7	3	2	¥ 6,030 *
M6 × 1	P3	POFR6.0ML10	5P	100	15	30	40	6	4.5	7	3	2	¥ 2,470 *
M6 × 1	P3	POFR6.0ML15	5P	150	15	30	40	6	4.5	7	3	2	¥ 4,360 *
M6 × 1	P4	POFS6.0ML15	5P	150	15	30	40	6	4.5	7	3	2	¥ 4,360 *
M8 × 1.25	P3	POR8.0NL10	5P	100	19	-	50	6.2	5	8	3	3	¥ 3,140
M8 × 1.25	P3	POR8.0NL12	5P	120	19	-	50	6.2	5	8	3	3	¥ 3,890 *
M8 × 1.25	P3	POR8.0NL15	5P	150	19	-	50	6.2	5	8	3	3	¥ 5,350
M8 × 1.25	P3	POR8.0NL20	5P	200	19	-	50	6.2	5	8	3	3	¥ 7,920 *
M8 × 1.25	P4	POS8.0NL15	5P	150	19	-	50	6.2	5	8	3	3	¥ 5,350 *
M8 × 1	P3	POR8.0ML10	5P	100	19	-	50	6.2	5	8	3	3	¥ 3,380 *
M8 × 1	P3	POR8.0ML12	5P	120	19	-	50	6.2	5	8	3	3	¥ 4,380 *
M8 × 1	P3	POR8.0ML15	5P	150	19	-	50	6.2	5	8	3	3	¥ 5,590 *
M10 × 1.5	P3	POR010OL10	5P	100	23	-	50	7	5.5	8	3	3	¥ 3,810
M10 × 1.5	P3	POR010OL12	5P	120	23	-	50	7	5.5	8	3	3	¥ 4,520 *
M10 × 1.5	P3	POR010OL15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,220
M10 × 1.5	P3	POR010OL20	5P	200	23	-	50	7	5.5	8	3	3	¥ 8,650 *
M10 × 1.5	P4	POS010OL15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,220 *
M10 × 1.25	P3	POR010NL10	5P	100	23	-	50	7	5.5	8	3	3	¥ 3,810
M10 × 1.25	P3	POR010NL12	5P	120	23	-	50	7	5.5	8	3	3	¥ 4,520 *
M10 × 1.25	P3	POR010NL15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,220
M10 × 1.25	P3	POR010NL20	5P	200	23	-	50	7	5.5	8	3	3	¥ 8,650 *
M10 × 1.25	P4	POS010NL15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,220 *
M10 × 1	P3	POR010ML10	5P	100	23	-	50	7	5.5	8	3	3	¥ 4,120 *
M10 × 1	P3	POR010ML12	5P	120	23	-	50	7	5.5	8	3	3	¥ 4,730 *
M10 × 1	P3	POR010ML15	5P	150	23	-	50	7	5.5	8	3	3	¥ 7,020 *
M12 × 1.75	P4	POS012PL10	5P	100	26	-	50	8.5	6.5	9	3	3	¥ 4,670 *
M12 × 1.75	P4	POS012PL12	5P	120	26	-	50	8.5	6.5	9	3	3	¥ 5,420 *
M12 × 1.75	P4	POS012PL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,790
M12 × 1.75	P4	POS012PL20	5P	200	26	-	50	8.5	6.5	9	3	3	¥ 10,900
M12 × 1.75	P5	POT012PL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,790 *
M12 × 1.5	P3	POR012OL10	5P	100	26	-	50	8.5	6.5	9	3	3	¥ 4,670 *
M12 × 1.5	P3	POR012OL12	5P	120	26	-	50	8.5	6.5	9	3	3	¥ 5,420 *
M12 × 1.5	P3	POR012OL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,790 *
M12 × 1.5	P3	POR012OL20	5P	200	26	-	50	8.5	6.5	9	3	3	¥ 10,900 *
M12 × 1.5	P4	POS012OL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,790 *
M12 × 1.25	P4	POS012NL10	5P	100	26	-	50	8.5	6.5	9	3	3	¥ 4,670 *
M12 × 1.25	P4	POS012NL12	5P	120	26	-	50	8.5	6.5	9	3	3	¥ 5,420 *
M12 × 1.25	P4	POS012NL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,790 *
M12 × 1.25	P4	POS012NL20	5P	200	26	-	50	8.5	6.5	9	3	3	¥ 10,900 *

Spiral Fluted Taps
(for blind hole)

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Spiral Fluted Taps
(for through hole)

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Spiral Pointed Taps
(for through hole)

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Hand Taps

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Special Thread Taps
Simple Inspection Tools

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Pipe Taps

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Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

JIS

③-54

※ = Specified Distribution Items. Made to order products.

 Think threads with
YAMAWA

③ Spiral Pointed Tap Series for through hole

Overall length	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

JIS

LS-PO Long Shank Spiral Pointed Taps

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE	MSRP
M12 × 1.25	P5	POT012NL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,790 ※
M12 × 1	P3	POR012ML10	5P	100	26	-	50	8.5	6.5	9	3	3	¥ 5,680 ※
M12 × 1	P3	POR012ML15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 9,650 ※
M14 × 2	P4	POS014QL12	5P	120	26	-	60	10.5	8	11	3	3	¥ 7,140 ※
M14 × 2	P4	POS014QL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 9,760
M14 × 2	P4	POS014QL20	5P	200	26	-	60	10.5	8	11	3	3	¥ 13,100 ※
M14 × 2	P5	POT014QL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 9,760 ※
M14 × 1.5	P3	POR014OL12	5P	120	26	-	60	10.5	8	11	3	3	¥ 7,140 ※
M14 × 1.5	P3	POR014OL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 9,760 ※
M14 × 1.5	P3	POR014OL20	5P	200	26	-	60	10.5	8	11	3	3	¥ 13,100 ※
M14 × 1.5	P4	POS014OL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 9,760 ※
M16 × 2	P4	POS016QL15	5P	150	26	-	60	12.5	10	13	3	3	¥ 10,600
M16 × 2	P4	POS016QL20	5P	200	26	-	60	12.5	10	13	3	3	¥ 14,000
M16 × 2	P4	POS016QL25	5P	250	26	-	60	12.5	10	13	3	3	¥ 17,400 ※
M16 × 2	P5	POT016QL15	5P	150	26	-	60	12.5	10	13	3	3	¥ 10,600 ※
M16 × 1.5	P3	POR016OL15	5P	150	26	-	60	12.5	10	13	3	3	¥ 10,600
M16 × 1.5	P3	POR016OL20	5P	200	26	-	60	12.5	10	13	3	3	¥ 14,000 ※
M18 × 2.5	P4	POS018RL15	5P	150	33	-	70	14	11	14	3	3	¥ 14,500
M18 × 2.5	P4	POS018RL20	5P	200	33	-	70	14	11	14	3	3	¥ 18,200 ※
M18 × 2.5	P5	POT018RL15	5P	150	33	-	70	14	11	14	3	3	¥ 14,500 ※
M18 × 2	P4	POS018QL20	5P	200	33	-	70	14	11	14	3	3	¥ 18,200 ※
M18 × 1.5	P4	POS018OL15	5P	150	33	-	70	14	11	14	3	3	¥ 14,500 ※
M18 × 1.5	P4	POS018OL20	5P	200	33	-	70	14	11	14	3	3	¥ 18,200 ※
M20 × 2.5	P4	POS020RL15	5P	150	33	-	70	15	12	15	3	4	¥ 18,600
M20 × 2.5	P4	POS020RL20	5P	200	33	-	70	15	12	15	3	4	¥ 23,200
M20 × 2.5	P4	POS020RL25	5P	250	33	-	70	15	12	15	3	4	¥ 29,500 ※
M20 × 2.5	P5	POT020RL15	5P	150	33	-	70	15	12	15	3	4	¥ 18,600 ※
M20 × 2	P4	POS020QL20	5P	200	33	-	70	15	12	15	3	4	¥ 23,200 ※
M20 × 1.5	P4	POS020OL15	5P	150	33	-	70	15	12	15	3	4	¥ 18,600
M20 × 1.5	P4	POS020OL20	5P	200	33	-	70	15	12	15	3	4	¥ 23,200 ※
M22 × 2.5	P4	POS022RL15	5P	150	33	-	70	17	13	16	3	4	¥ 20,700 ※
M22 × 2.5	P4	POS022RL20	5P	200	33	-	70	17	13	16	3	4	¥ 25,700 ※
M22 × 2.5	P4	POS022RL25	5P	250	33	-	70	17	13	16	3	4	¥ 31,700 ※
M22 × 2	P4	POS022QL20	5P	200	33	-	70	17	13	16	3	4	¥ 25,700 ※
M22 × 1.5	P4	POS022OL15	5P	150	33	-	70	17	13	16	3	4	¥ 20,700
M22 × 1.5	P4	POS022OL20	5P	200	33	-	70	17	13	16	3	4	¥ 25,700 ※
M24 × 3	P4	POS024SL15	5P	150	39	-	80	19	15	18	3	4	¥ 24,100
M24 × 3	P4	POS024SL20	5P	200	39	-	80	19	15	18	3	4	¥ 28,900
M24 × 3	P4	POS024SL25	5P	250	39	-	80	19	15	18	3	4	¥ 36,600 ※
M24 × 2	P4	POS024QL20	5P	200	39	-	80	19	15	18	3	4	¥ 28,900 ※
M24 × 1.5	P4	POS024OL15	5P	150	39	-	80	19	15	18	3	4	¥ 24,100 ※
M24 × 1.5	P4	POS024OL20	5P	200	39	-	80	19	15	18	3	4	¥ 28,900 ※
M27 × 3	P4	POS027SL20	5P	200	39	-	80	20	15	18	4	4	¥ 32,100 ※
M27 × 3	P4	POS027SL25	5P	250	39	-	80	20	15	18	4	4	¥ 41,600 ※
M27 × 2	P4	POS027QL25	5P	250	39	-	80	20	15	18	4	4	¥ 41,600 ※
M27 × 1.5	P4	POS027OL20	5P	200	39	-	80	20	15	18	4	4	¥ 32,100 ※
M27 × 1.5	P4	POS027OL25	5P	250	39	-	80	20	15	18	4	4	¥ 41,600 ※
M30 × 3.5	P5	POT030TL20	5P	200	46	-	80	23	17	20	4	4	¥ 41,200 ※
M30 × 3.5	P5	POT030TL25	5P	250	46	-	80	23	17	20	4	4	¥ 52,300 ※
M30 × 3.5	P5	POT030TL30	5P	300	46	-	80	23	17	20	4	4	¥ 60,100 ※

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※ = Specified Distribution Items. Made to order products.

Overall length	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

3

JIS

LS-PO Long Shank Spiral Pointed Taps

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE	MSRP
M30 × 3	P4	POS030SL25	5P	250	46	-	80	23	17	20	4	4	¥ 52,300 *
M30 × 2	P4	POS030QL25	5P	250	46	-	80	23	17	20	4	4	¥ 52,300 *
M30 × 1.5	P4	POS030OL20	5P	200	46	-	80	23	17	20	4	4	¥ 41,200 *
M30 × 1.5	P4	POS030OL25	5P	250	46	-	80	23	17	20	4	4	¥ 52,300 *
For Unified Threads													
1/4-20UNC	P2	POFQU04NL10	5P	100	15	30	40	6	4.5	7	3	2	¥ 2,680 *
1/4-20UNC	P2	POFQU04NL15	5P	150	15	30	40	6	4.5	7	3	2	¥ 4,330 *
1/4-28UNF	P2	POFQU04KL10	5P	100	15	30	40	6	4.5	7	3	2	¥ 2,680 *
1/4-28UNF	P2	POFQU04KL15	5P	150	15	30	40	6	4.5	7	3	2	¥ 4,330 *
5/16-18UNC	P3	PORU05OL10	5P	100	19	-	50	6.2	5	8	3	3	¥ 3,190 *
5/16-18UNC	P3	PORU05OL15	5P	150	19	-	50	6.2	5	8	3	3	¥ 5,330 *
5/16-24UNF	P2	POQU05ML10	5P	100	19	-	50	6.2	5	8	3	3	¥ 3,190 *
5/16-24UNF	P2	POQU05ML15	5P	150	19	-	50	6.2	5	8	3	3	¥ 5,330 *
3/8-16UNC	P3	PORU06PL10	5P	100	23	-	50	7	5.5	8	3	3	¥ 3,890 *
3/8-16UNC	P3	PORU06PL15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,320 *
3/8-24UNF	P2	POQU06ML10	5P	100	23	-	50	7	5.5	8	3	3	¥ 3,890 *
3/8-24UNF	P2	POQU06ML15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,320 *
7/16-14UNC	P3	PORU07QL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,480 *
7/16-20UNF	P3	PORU07NL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,480 *
1/2-13UNC	P3	PORU08RL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 7,920 *
1/2-13UNC	P3	PORU08RL20	5P	200	26	-	60	10.5	8	11	3	3	¥ 11,300 *
1/2-20UNF	P3	PORU08NL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 7,920 *
1/2-20UNF	P3	PORU08NL20	5P	200	26	-	60	10.5	8	11	3	3	¥ 11,300 *
5/8-11UNC	P3	PORU10UL15	5P	150	26	-	60	12.5	10	13	3	3	¥ 10,900 *
5/8-11UNC	P3	PORU10UL20	5P	200	26	-	60	12.5	10	13	3	3	¥ 14,200 *
5/8-18UNF	P3	PORU10OL15	5P	150	26	-	60	12.5	10	13	3	3	¥ 10,900 *
5/8-18UNF	P3	PORU10OL20	5P	200	26	-	60	12.5	10	13	3	3	¥ 14,200 *
3/4-10UNC	P4	POSU12VL15	5P	150	33	-	70	15	12	15	3	4	¥ 18,900 *
3/4-10UNC	P4	POSU12VL20	5P	200	33	-	70	15	12	15	3	4	¥ 24,100 *
3/4-16UNF	P3	PORU12PL15	5P	150	33	-	70	15	12	15	3	4	¥ 18,900 *
3/4-16UNF	P3	PORU12PL20	5P	200	33	-	70	15	12	15	3	4	¥ 24,100 *
7/8-9UNC	P4	POSU14WL20	5P	200	33	-	70	17	13	16	3	4	¥ 25,700 *
7/8-14UNF	P3	PORU14QL20	5P	200	33	-	70	17	13	16	3	4	¥ 25,700 *
1 -8UNC	P4	POSU16XL15	5P	150	39	-	80	19	15	18	3	4	¥ 24,500 *
1 -8UNC	P4	POSU16XL20	5P	200	39	-	80	19	15	18	3	4	¥ 30,500 *
1 -12UNF	P4	POSU16SL20	5P	200	39	-	80	19	15	18	3	4	¥ 30,500 *
For Whitworth Threads													
1/4W20	P3	POFRW04NL10	5P	100	15	30	40	6	4.5	7	3	2	¥ 2,680 *
1/4W20	P3	POFRW04NL15	5P	150	15	30	40	6	4.5	7	3	2	¥ 4,330 *
5/16W18	P3	PORW05OL10	5P	100	19	-	50	6.2	5	8	3	3	¥ 3,190 *
5/16W18	P3	PORW05OL15	5P	150	19	-	50	6.2	5	8	3	3	¥ 5,330 *
3/8W16	P3	PORW06PL10	5P	100	23	-	50	7	5.5	8	3	3	¥ 3,890 *
3/8W16	P3	PORW06PL15	5P	150	23	-	50	7	5.5	8	3	3	¥ 6,320 *
7/16W14	P3	PORW07QL15	5P	150	26	-	50	8.5	6.5	9	3	3	¥ 7,480 *
1/2W12	P3	PORW08SL15	5P	150	26	-	60	10.5	8	11	3	3	¥ 7,920 *
1/2W12	P3	PORW08SL20	5P	200	26	-	60	10.5	8	11	3	3	¥ 11,300 *
5/8W11	P3	PORW10UL15	5P	150	26	-	60	12.5	10	13	3	3	¥ 10,900 *
5/8W11	P3	PORW10UL20	5P	200	26	-	60	12.5	10	13	3	3	¥ 14,200 *
3/4W10	P4	POSW12VL15	5P	150	33	-	70	15	12	15	3	4	¥ 18,900 *
3/4W10	P4	POSW12VL20	5P	200	33	-	70	15	12	15	3	4	¥ 24,100 *

Spiral Fluted Taps
(for blind hole)

①

Spiral Fluted Taps
(for through hole)

②

Spiral Pointed Taps
(for through hole)

③

Hand Taps

④

Cemented
Carbide Taps

⑤

Roll Taps

⑥

Special Thread Taps
Simple Inspection Tools

⑦

Pipe Taps

⑧

Thread Mills
Premium Thread Mills

⑨

Dies

⑩

Center Drills
Centering Tools

⑪

Precision Machinery/
Metal Surgical Instruments

⑫

JIS

③-56

※ = Specified Distribution Items. Made to order products.

 Think threads with
YAMAWA

③ Spiral Pointed Tap Series for through hole

Overall length	Thread length	Thread + Neck length	Shank length	Shank dia.	Size of square	Length of square
L	ℓ	ℓn	ℓs	Ds	K	ℓk

JIS

LS-PO Long Shank Spiral Pointed Taps

Size	Class	Code	Chamfer	L (mm)	ℓ (mm)	ℓn (mm)	ℓs (mm)	Ds (mm)	K (mm)	ℓk (mm)	No. of flutes	TYPE	MSRP
7/8W9	P4	POSW14WL15	5P	150	33	-	70	17	13	16	3	4	¥ 21,100 ※
7/8W9	P4	POSW14WL20	5P	200	33	-	70	17	13	16	3	4	¥ 25,700 ※
1 W8	P4	POSW16XL15	5P	150	39	-	80	19	15	18	3	4	¥ 24,500 ※
1 W8	P4	POSW16XL20	5P	200	39	-	80	19	15	18	3	4	¥ 30,500 ※

① Spiral Fluted Taps (for blind hole)

② Spiral Fluted Taps (for through hole)

③ Spiral Pointed Taps (for through hole)

④ Hand Taps

⑤ Cemented Carbide Taps

⑥ Roll Taps

⑦ Special Thread Taps Simple Inspection Tools

⑧ Pipe Taps

⑨ Thread Mills Premium Thread Mills

⑩ Dies

⑪ Center Drills Centering Tools

⑫ Precision Machinery/Medical Surgical Instruments

JIS

③-57