

Overall length	Thread length	Shank dia.	Size of square	Length of square
L	ℓ	Ds	K	ℓ_k

FC-PF



Mũi Taro Hand Tap Dành Cho Ren Ống Song Song, Cho Gang
(Hand Taps for Parallel Pipe Threads, for Cast Irons)

Thông Số Kỹ Thuật

HSS

NI
Nitride



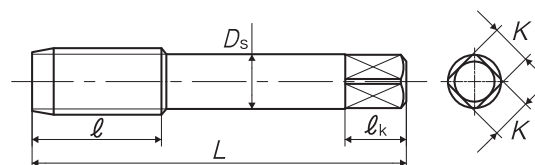
- FC-PF là mũi taro ren ống song song dòng hand tap phù hợp để gia công re các vật liệu cứng và giòn, giống như gang.

Khuyến nghị tốc độ cắt gọt dựa trên vật liệu gia công

Gang
(Cast iron)
铸铁
5~10
(m/min)

Gang Cầu
(Ductile cast iron)
强韧铸铁
5~10
(m/min)

TYPE : 1



Segment : 1G

Size	Class	Code	Chamfer	Basic major dia (mm)	L (mm)	ℓ (mm)	Ds (mm)	K (mm)	ℓ_k (mm)	No. of flutes	TYPE	MSRP
Dành Cho Ren Ống (Pipe Threads)												
PF 1/8-28	II	FCPF02K	3.5P	9.728	55	19	8	6	9	4	1	¥ 2,950
PF 1/4-19	II	FCPF04-	3.5P	13.157	62	28	11	9	12	4	1	¥ 4,280
PF 3/8-19	II	FCPF06-	3.5P	16.662	65	28	14	11	14	4	1	¥ 7,070
PF 1/2-14	II	FCPF08Q	3.5P	20.955	80	35	18	14	17	4	1	¥ 11,500
PF 3/4-14	II	FCPF12Q	3.5P	26.441	85	35	23	17	20	4	1	¥ 19,000
PF 1 -11	II	FCPF16U	3.5P	33.249	95	45	26	21	24	4	1	¥ 35,700
PF 1 1/4-11	II	FCPF20U	3.5P	41.910	105	45	32	26	30	4	1	¥ 56,300
PF 1 1/2-11	II	FCPF24U	3.5P	47.803	110	45	38	29	32	6	1	¥ 77,600
PF 2 -11	II	FCPF32U	3.5P	59.614	120	50	46	35	38	6	1	¥ 132,000

Spiral Fluted Taps
(for blind hole)

Spiral Fluted Taps
(for through hole)

Spiral Pointed Taps
(for through hole)

Hand Taps

Cemented
Carbide Taps

Roll Taps

Special Thread Taps
Simple Inspection Tools

Pipe Taps

Thread Mills

Dies

Center Drills
Centering Tools

JIS

8-70